



# CACAT KRISTAL, SENYAWA NONSTOIKIOMETRIK, DAN LARUTAN PADAT

Oleh

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**Samik, S.Si., M.Si.**



# Untuk lebih memahami materi ini silahkan baca Bab VI di buku kami / yg lain:



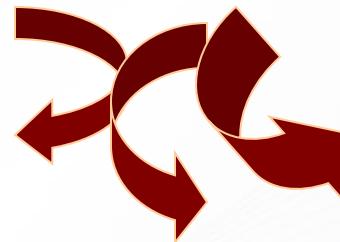
PPT ini digunakan untuk mempermudah pembelajaran, kebanyakan saya ambil dari berbagai literatur buku dan PPT (terutama yg berbahasa Inggris) dan dari buku Kimia Zat

## Mau ebook buku Kimia Zat Padat, silahkan klik <https://bit.ly/ebukuKZP> / 085731160005

# OVERVIEW

## DEFINITION & Classification of Defects

- **Point defects**: solute atoms (strength, conductivity)
- **Line defects**: dislocations (plastic deformation)
- Surface defects: external surface (crystal shape)
- Volume defects: voids, inclusions (fracture)



***solid solution***

**nonstoikiometri**

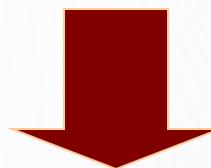
- Struktur kristal sempurna, partikelnya disusun secara berulang dan teratur, mengulangi pola tiga dimensi
- Fakta: susunan partikel penyusun kebanyakan bahan kristal di alam / dibuat di laboratorium adalah tidak sempurna / cacat.
- Berdasarkan dimensinya, terdapat 4 jenis cacat kristal yaitu cacat titik, cacat garis, cacat bidang, dan cacat ruang.
- Senyawa non-stoikiometrik = senyawa yang memiliki komposisi unsur yang proporsinya tidak hanya bilangan bulat.
- Larutan padat = campuran homogen berwujud padat yang terdiri dari satu atau lebih zat terlarut dalam pelarut.

# DEFINITION

An ideal crystal can be described in terms a three-dimensionally periodic arrangement of points called lattice and an atom or group of atoms associated with each lattice point called motif:

$$\text{Crystal} = \text{Lattice} + \text{Motif}$$

However, there can be deviations from this ideality.



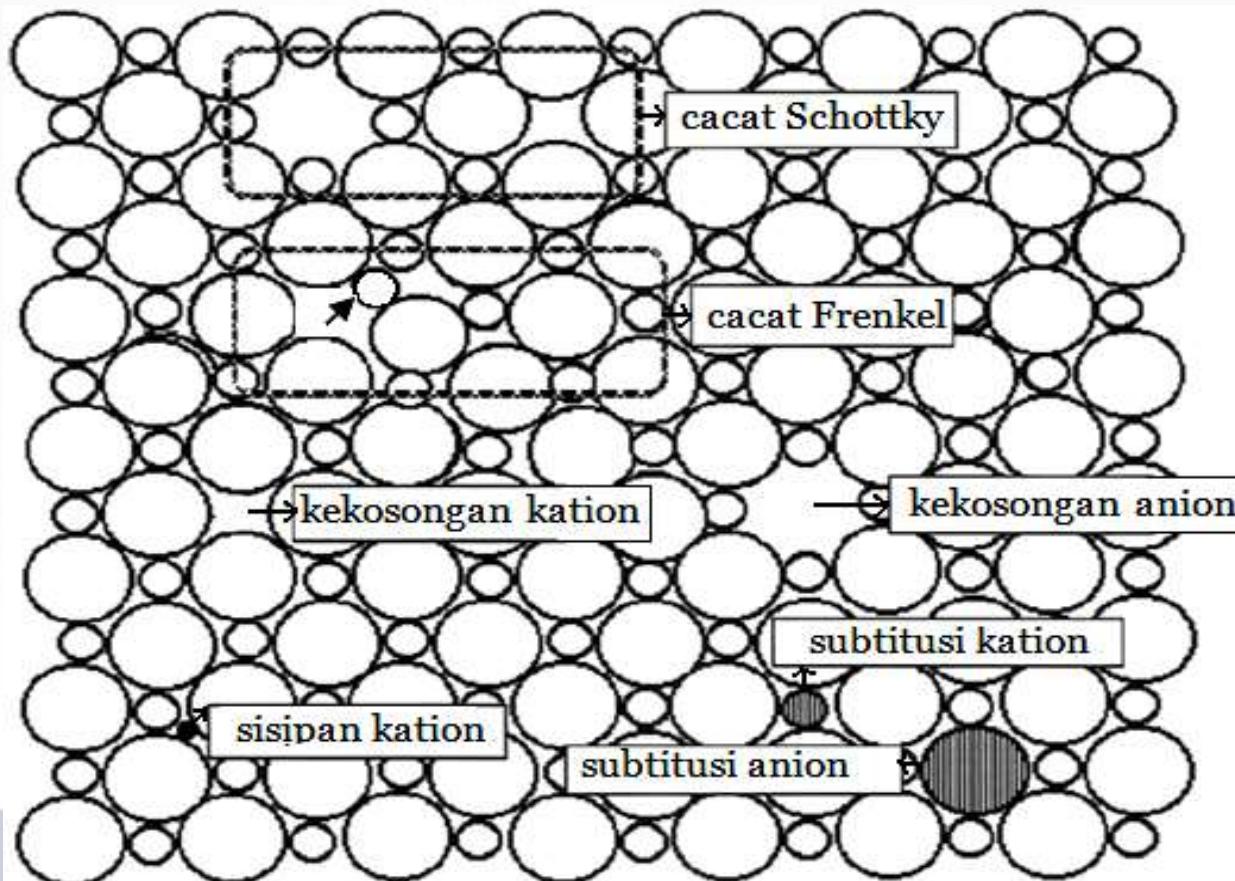
These deviations are known as **CRYSTAL DEFECTS**.



# POINT DEFECTS

Intrinsik defects : Occur in pure substances:  
Schottky defects and Frenkel defects

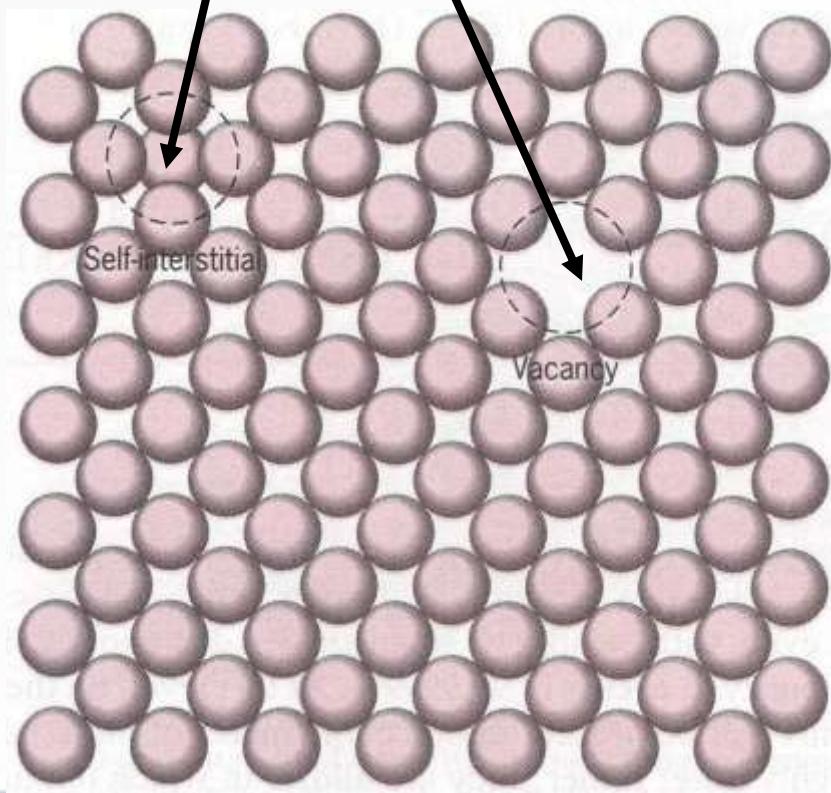
Extrinsik defects Due to impurities: Substitutional solid solutions and Interstitial solid solutions



# Point Defects

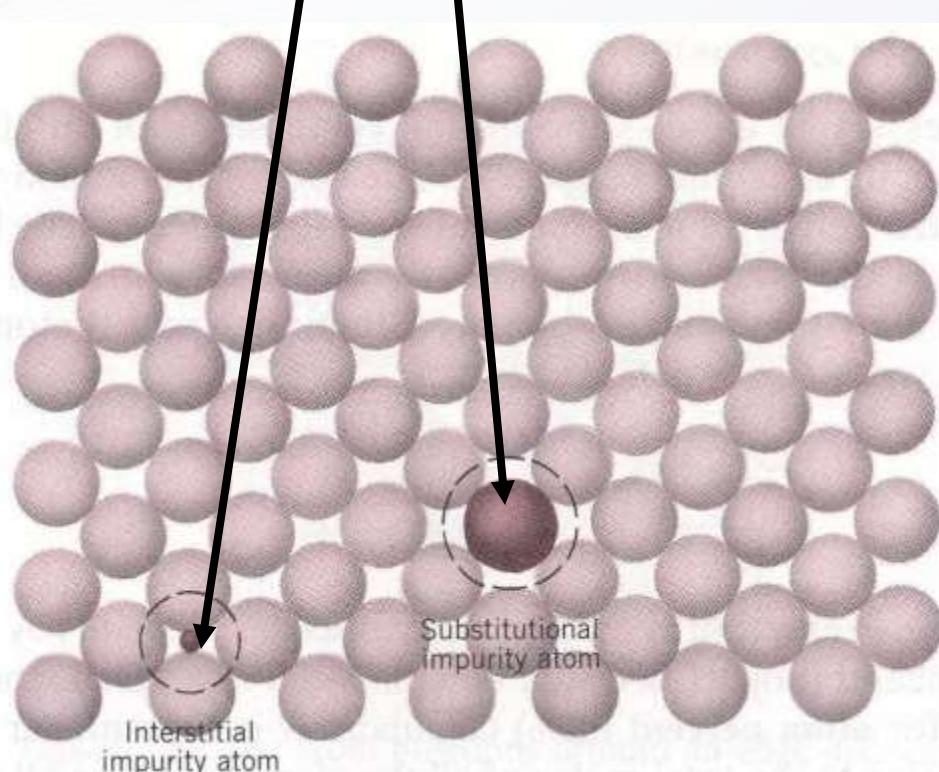
## - **Intrinsic** defects

- **Vacancy**
- **Self-interstitial**



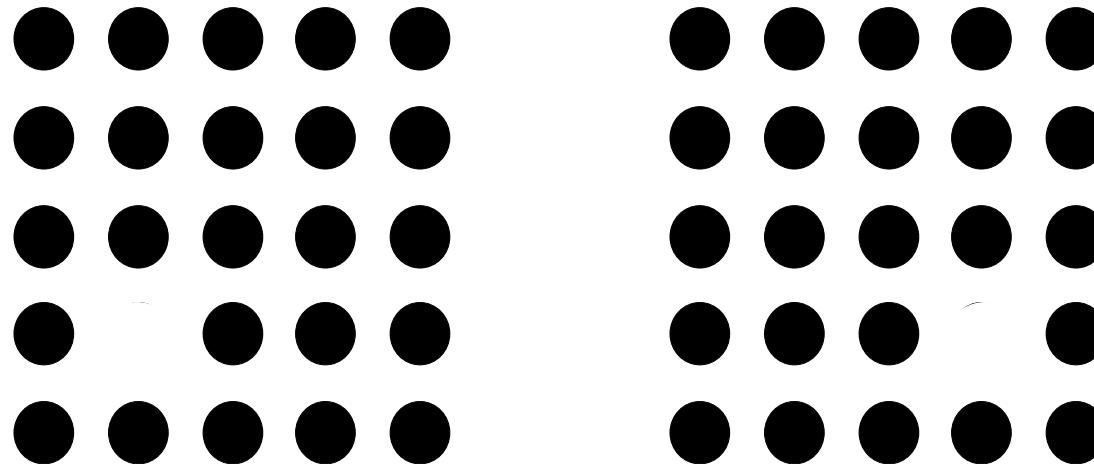
## - **Extrinsic** defects

- **Substitutional impurity**
- **Interstitial impurity**



## Vacancy

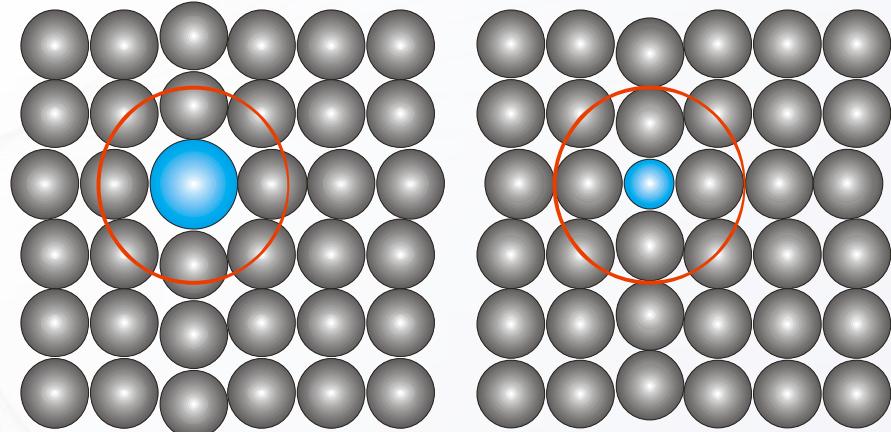
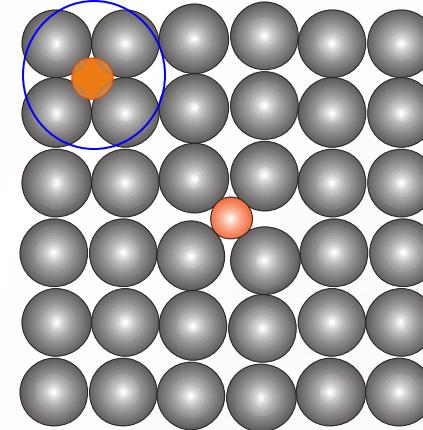
- Missing atom from an atomic site
- Atoms around the vacancy displaced
- Tensile stress field produced in the vicinity



Impurity

Interstitial

Substitutional



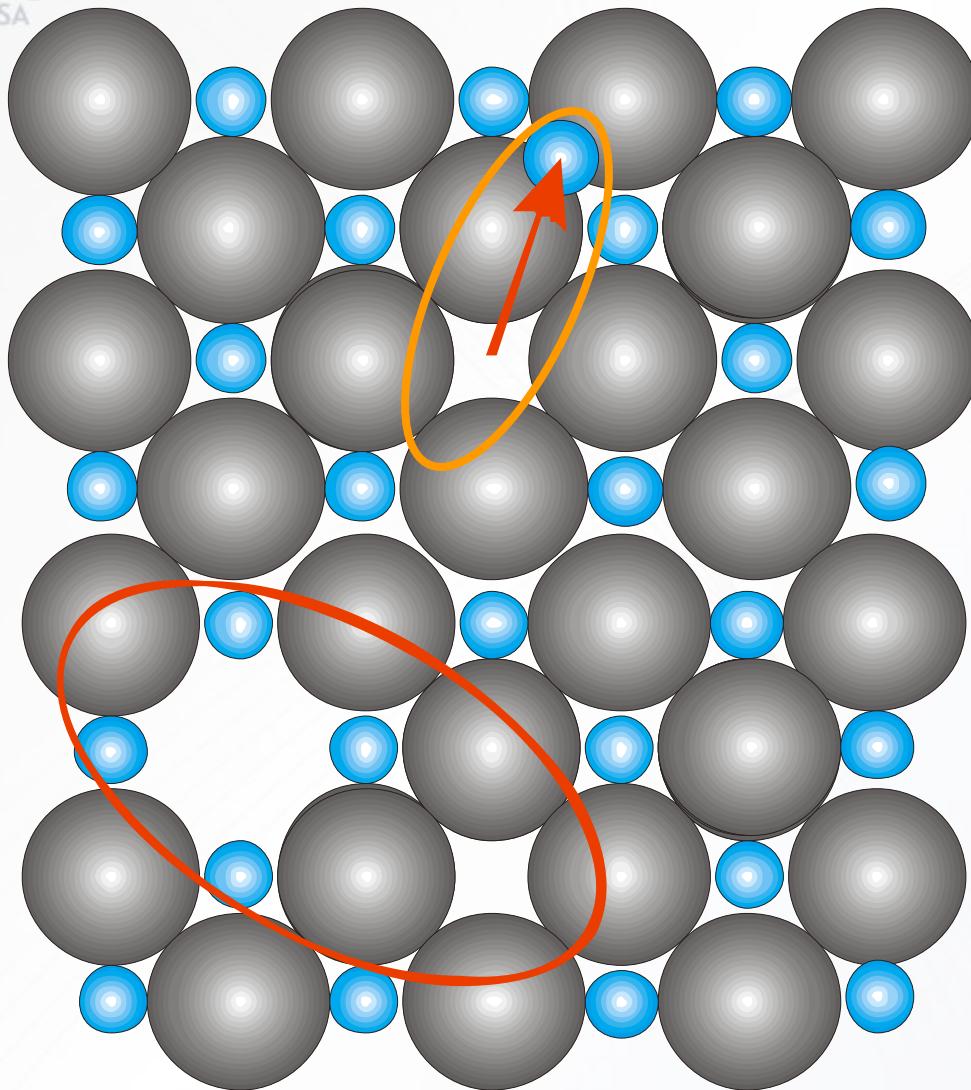
## ❑ SUBSTITUTIONAL IMPURITY

- Foreign atom replacing the parent atom in the crystal
- E.g. **Cu** sitting in the lattice site of FCC-**Ni**

## ❑ INTERSTITIAL IMPURITY

- Foreign atom sitting in the void of a crystal
- E.g. **C** sitting in the octahedral void in HT FCC-**Fe**

# Defects in ionic solids



Frenkel defect

Cation vacancy  
+  
cation interstitial

Schottky defect

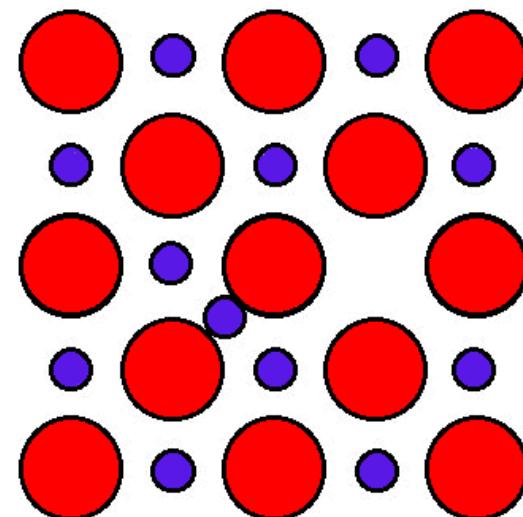
Cation vacancy  
+  
anion vacancy

# Intrinsik Defects -Frenkel

Often a vacancy and interstitial occur together - an ion is displaced from its site into an interstitial position.

This is a **Frenkel Defect** (common in e.g. AgCl) and charge balance is maintained.

Frenkel defects can be induced by irradiation of a sample



**Frenkel Defect**

# Extrinsic defects (due to impurities)

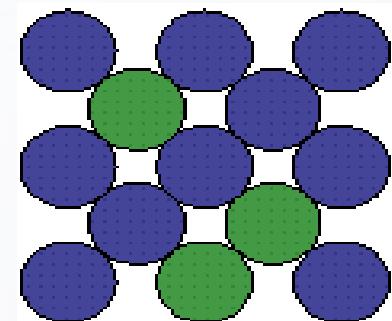
**Impurities** or **dopants** in a solid are any atom(s) of a type that do not belong in the perfect crystal structure (see 'extrinsic semiconductors')

The host crystal with impurities is called a **solid solution**

## Substitutional solid solutions

**Impurity atoms** occupy the same sites of the **host atoms**

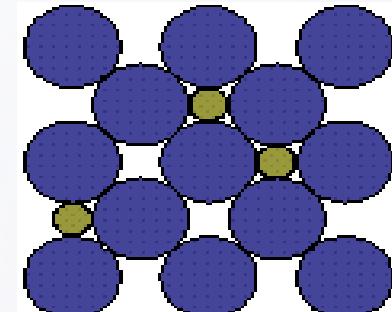
Impurities "substitute" for the host atoms

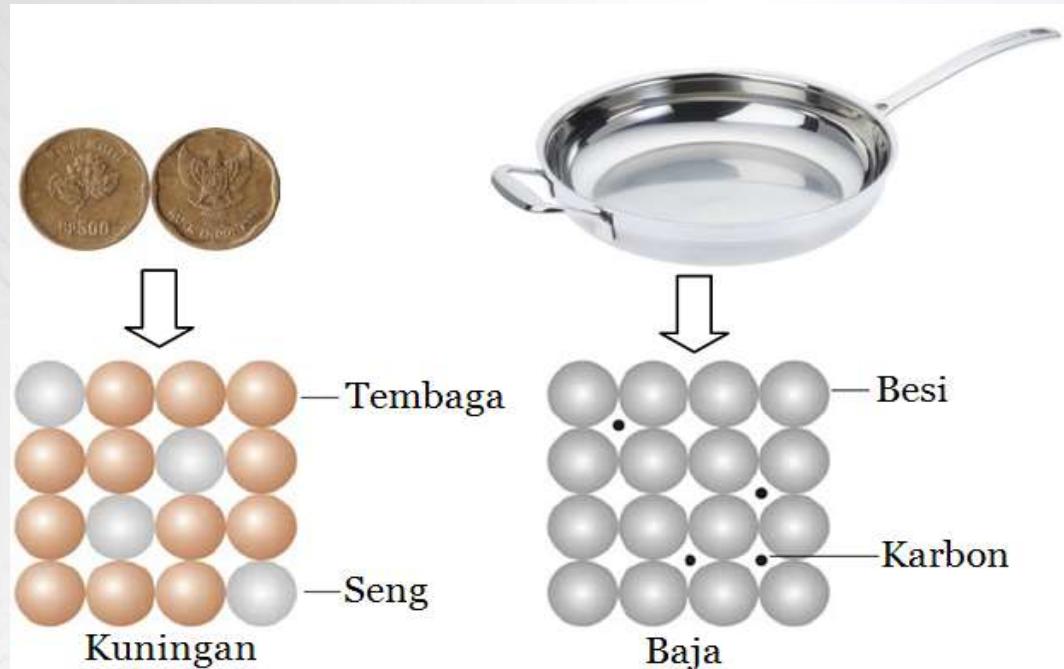


## Interstitial solid solutions

**Impurity atoms** occupy interstices in the **host crystal** structure

Impurities usually have a small size compared to the host atoms

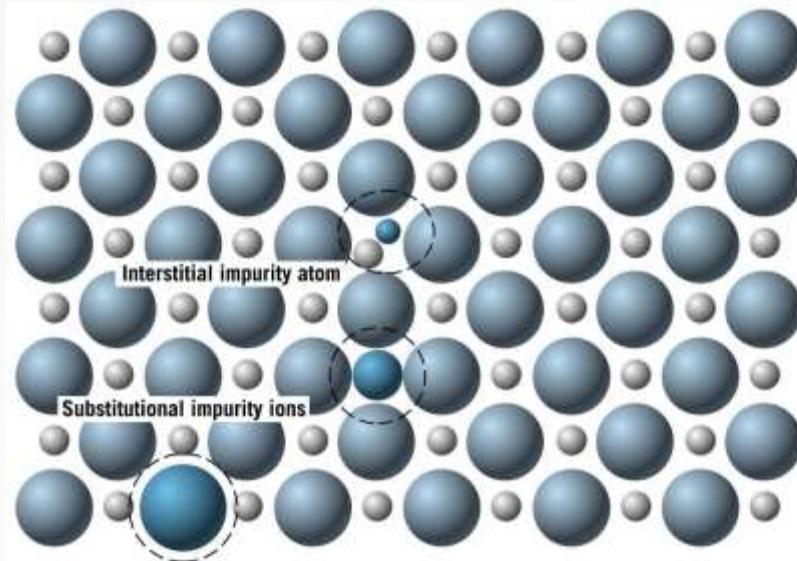




## Gambar. Struktur paduan: kuningan dan baja

- Ada dua jenis paduan (*alloy*) yaitu paduan tersubtitusi dan paduan sisipan.
- Paduan tersubstitusi, contohnya kuningan (sekitar sepertiga dari atom tembaga telah digantikan oleh atom seng).
- Paduan sisipan, Misalnya, baja merupakan paduan dari besi dan karbon.

# Impurity defects



**FIGURE 12.23** Schematic representations of interstitial, anion-substitutional, and cation-substitutional impurity atoms in an ionic compound. (Adapted from W. G. Moffatt, G. W. Pearsall, and J. Wulff, *The Structure and Properties of Materials*, Vol. 1, *Structure*, p. 78. Copyright © 1964 by John Wiley & Sons, New York. Reprinted by permission of John Wiley & Sons, Inc.)

**Charge neutrality must be maintained.**

**Thus, if a substitutional impurity has a different charge than the substituted ion, another defect (or defects) must be present to balance it out.**

**Non-stoichiometry often results.**

## Cationic

Ca instead of Na in NaCl

B instead of Si in SiO<sub>2</sub>

## Anionic

O instead of Cl in NaCl

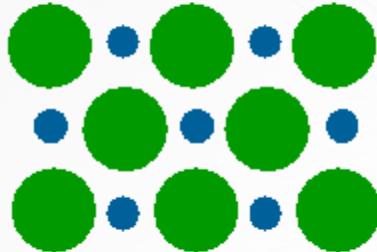
O instead of N in GaN

# IMPURITIES

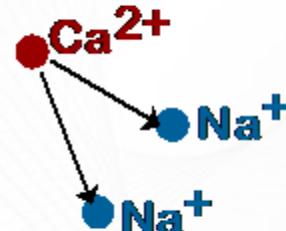
- Impurities must satisfy charge balance



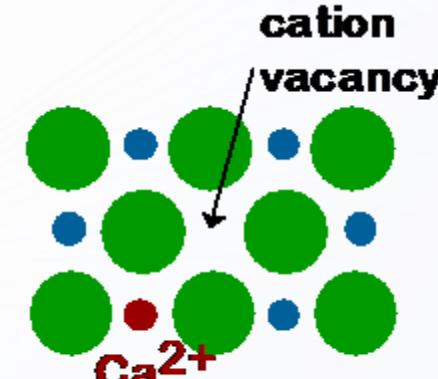
- Substitutional cation impurity



initial geometry

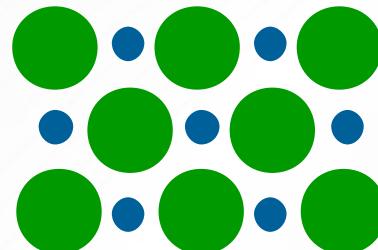


$\text{Ca}^{2+}$  impurity

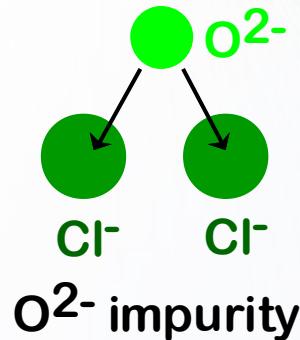


resulting geometry

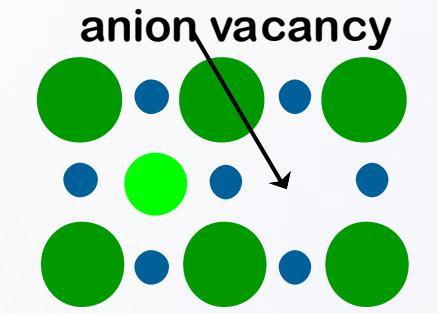
- Substitutional anion impurity



initial geometry

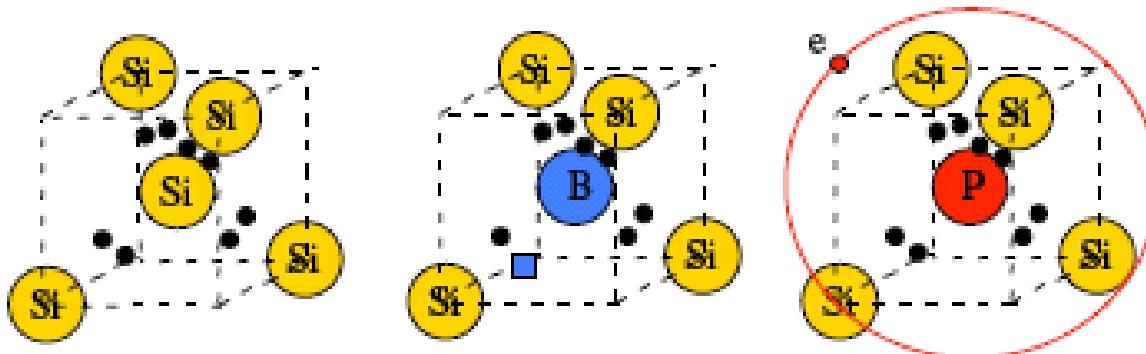


$\text{O}^{2-}$  impurity



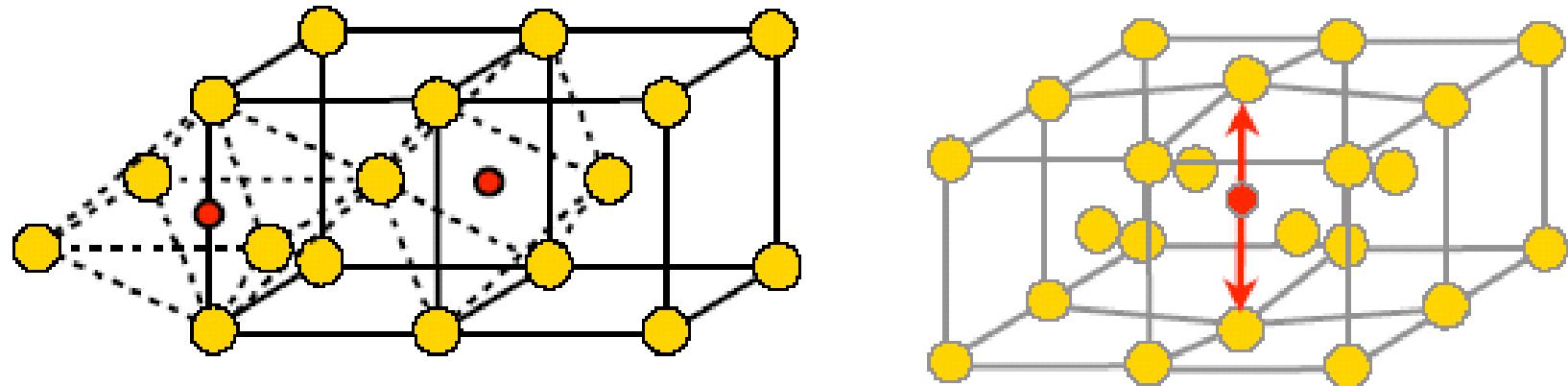
resulting geometry

# Substitutional Solutes: Electrical Defects in Semiconductors



- Solutes can control the number and type of carriers in Si
- P ( $z = 5$ ) introduces an electron in an excited state
  - Electron can be liberated to conduct electricity
  - “**Donor**” solutes create “n-type” extrinsic semiconductors
- B ( $z = 3$ ) leaves a hole in a bonding state
  - Hole can “accept” an electron to create a mobile positive charge
  - “**Acceptor**” solutes create “p-type” extrinsic semiconductors

# Interstitial Solutes: Carbon in Steel

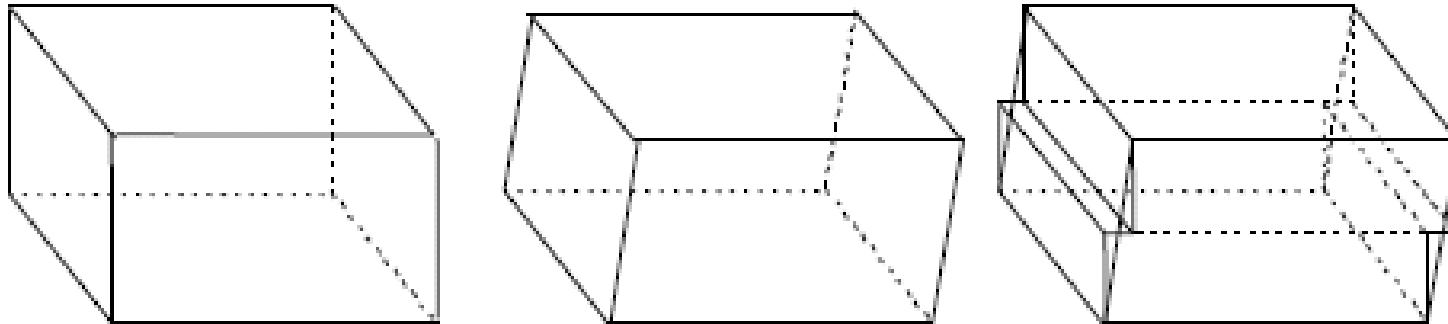


- Carbon interstitials fill octahedral sites in bcc Fe
  - Octahedral has larger volume (smaller radius) than tetrahedral
- Octahedral sites are asymmetric
  - Sites distort, creating local strain
  - Makes deformation difficult, strengthens material

# LINE DEFECTS (DISLOCATIONS)

- ⌚ Plastic deformations by Slip
- ⌚ Edge Dislocations
- ⌚ Screw Dislocations
- ⌚ Mixed Dislocation

# Line Defects: Plastic Deformation by Slip



- Plastic deformation is a change in shape
  - Changes in shape happen by shear
  - Equivalent to simple shear shown
- Shear happens by “slip”
  - Planes of atoms slip over one another like cards in a deck
  - Slip is accomplished by linear defects - “dislocations”

Mechanism of plastic deformation in crystals: dislocation glide, or slip of atomic planes (atomic planes move one by one via the formation and movement of dislocations, rather than all the planes move simultaneously)

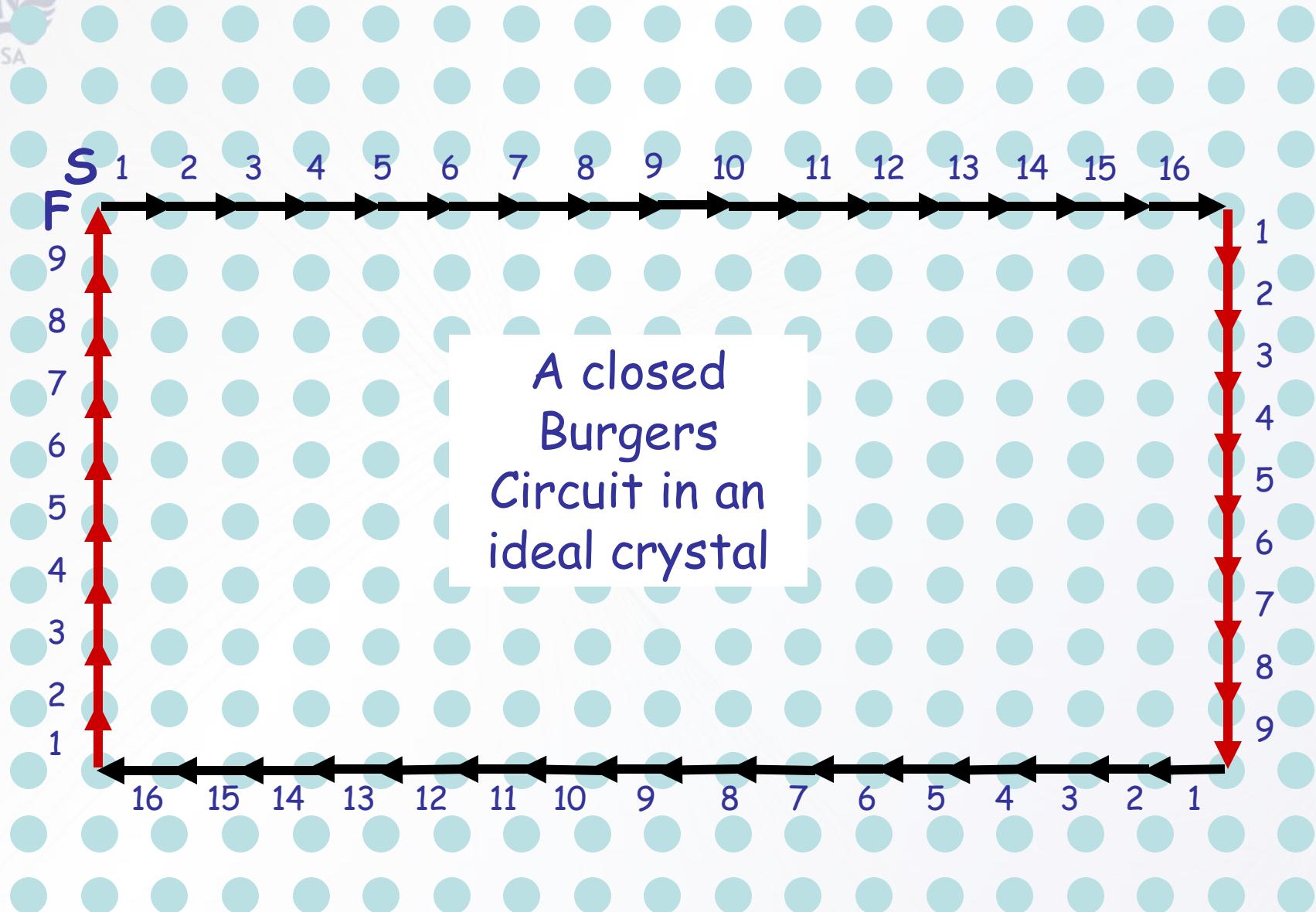
# Burgers vector

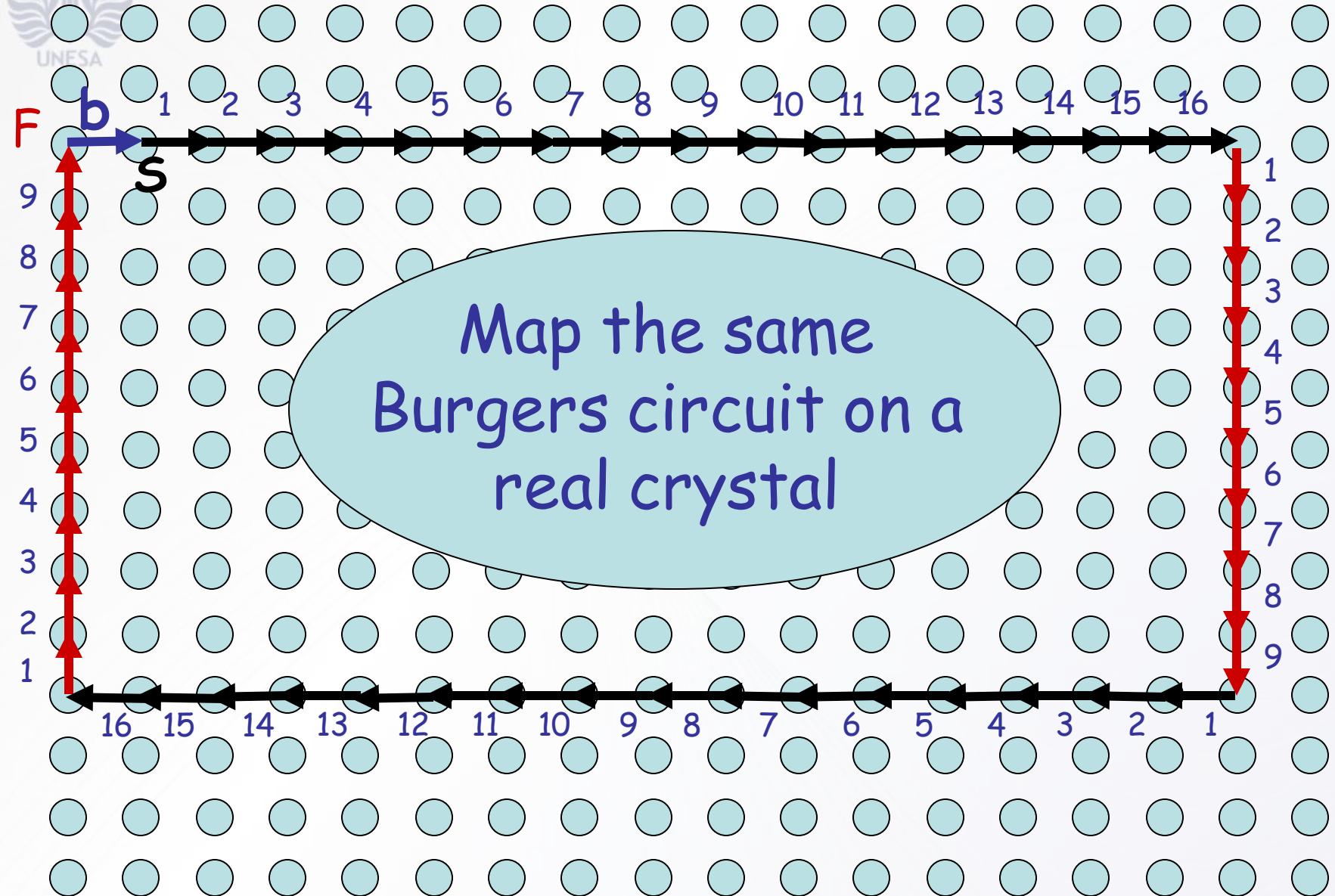


Johannes Martinus  
BURGERS

~~X~~ Burger's vector

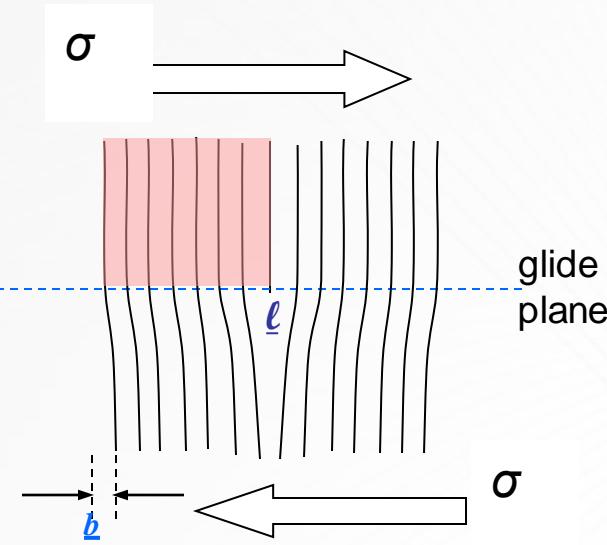
Burgers vector





**RHFS convention**

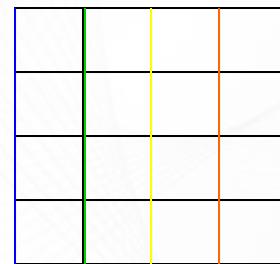
# Definitions



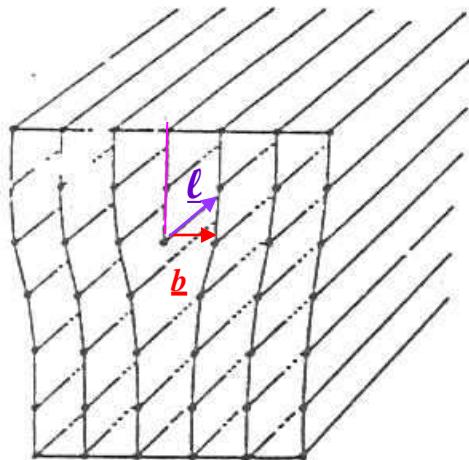
- The boundary plane across which shear occurs is the **glide plane**
- The boundary line that separates slipped (red) and unslipped regions is the **dislocation line or axis  $\ell$**
- The direction and magnitude of slip = **Burger's vector,  $\underline{b}$**
- $\underline{b}$  is in general a lattice vector, so there is no long range mismatch between slipped and unslipped planes
- If  $\underline{b}$  is parallel to  $\ell$  dislocation is 'screw'
- If  $\underline{b}$  is perpendicular to  $\ell$  dislocation is 'edge'

# Edge and Screw Dislocations

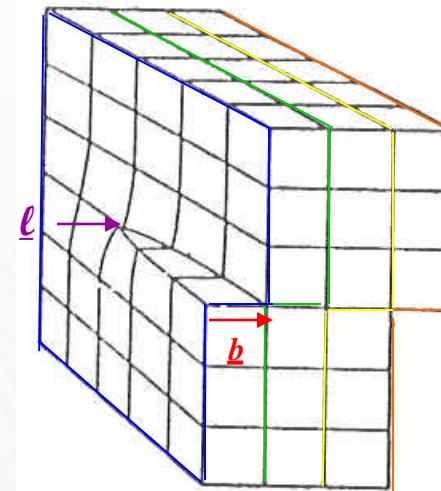
Perfect crystal lattice



Edge dislocation:  
“extra plane”



Screw dislocation  
(distortion of the  
crystal)



## Motion of Edge dislocation

Conservative  
(*Glide*)

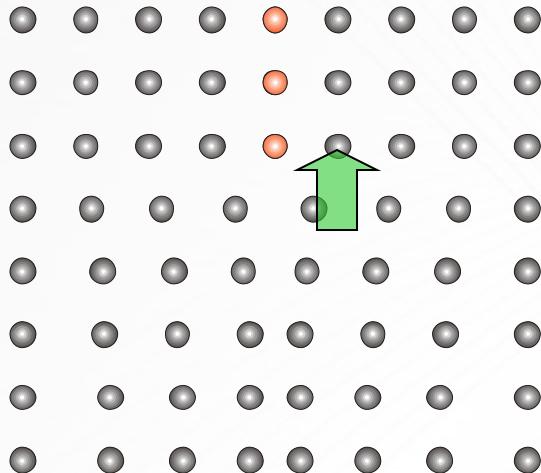
Motion of dislocations  
On the slip plane

Non-conservative  
(*Climb*)

Motion of dislocation  
 $\perp$  to the slip plane

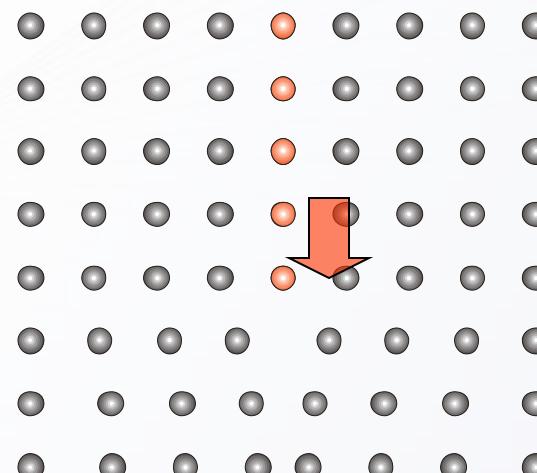
- ❑ For edge dislocation: as  $\mathbf{b} \perp \mathbf{l}$
- ❑ Climb involves addition or subtraction of a row of atoms below the half plane
  - ▶ positive climb = climb up  $\rightarrow$  removal of a plane of atoms
  - ▶ negative climb = climb down  $\rightarrow$  addition of a plane of atoms

## Edge Climb



Positive climb

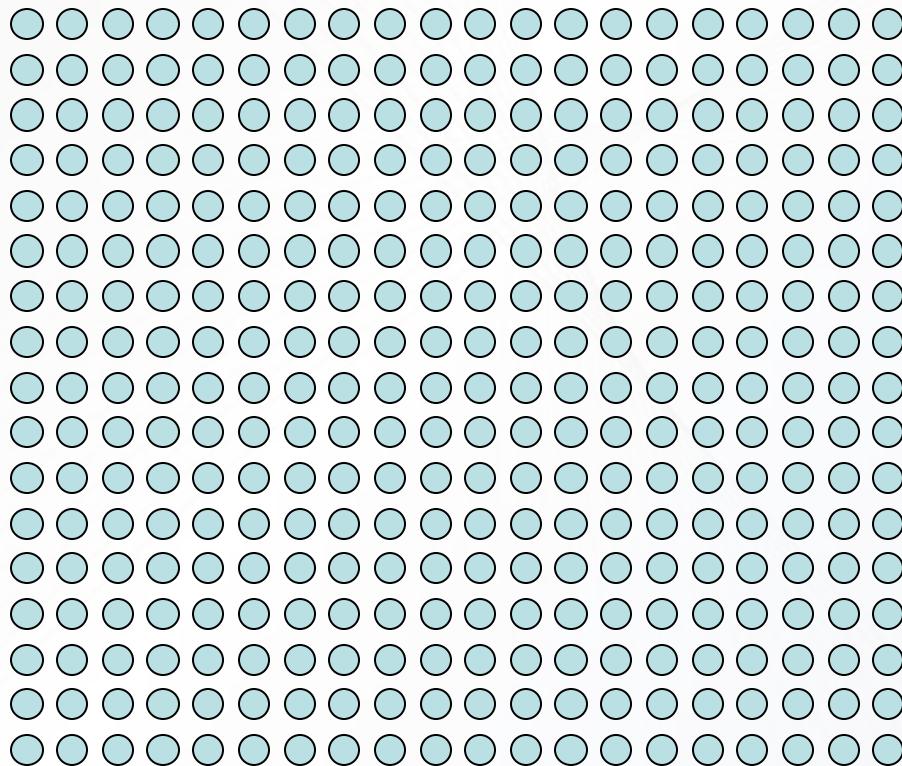
*Removal of a row of atoms*



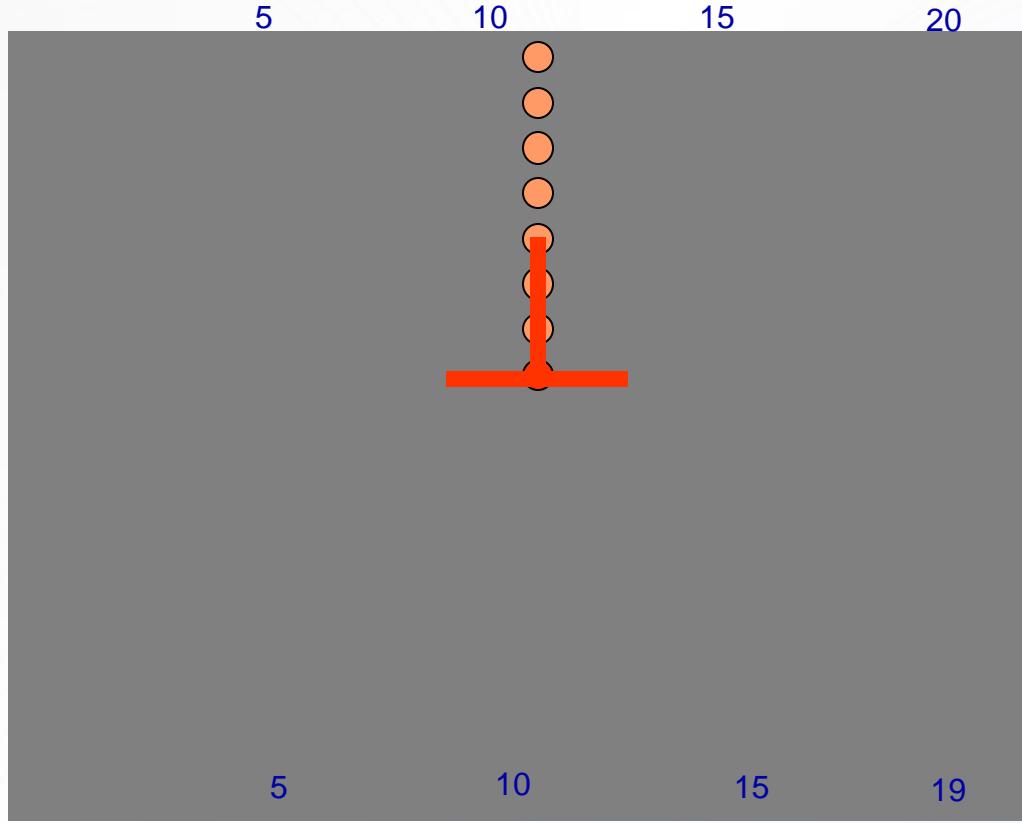
Negative climb

*Addition of a row of atoms*

# Let's look at the atoms in a perfect crystal

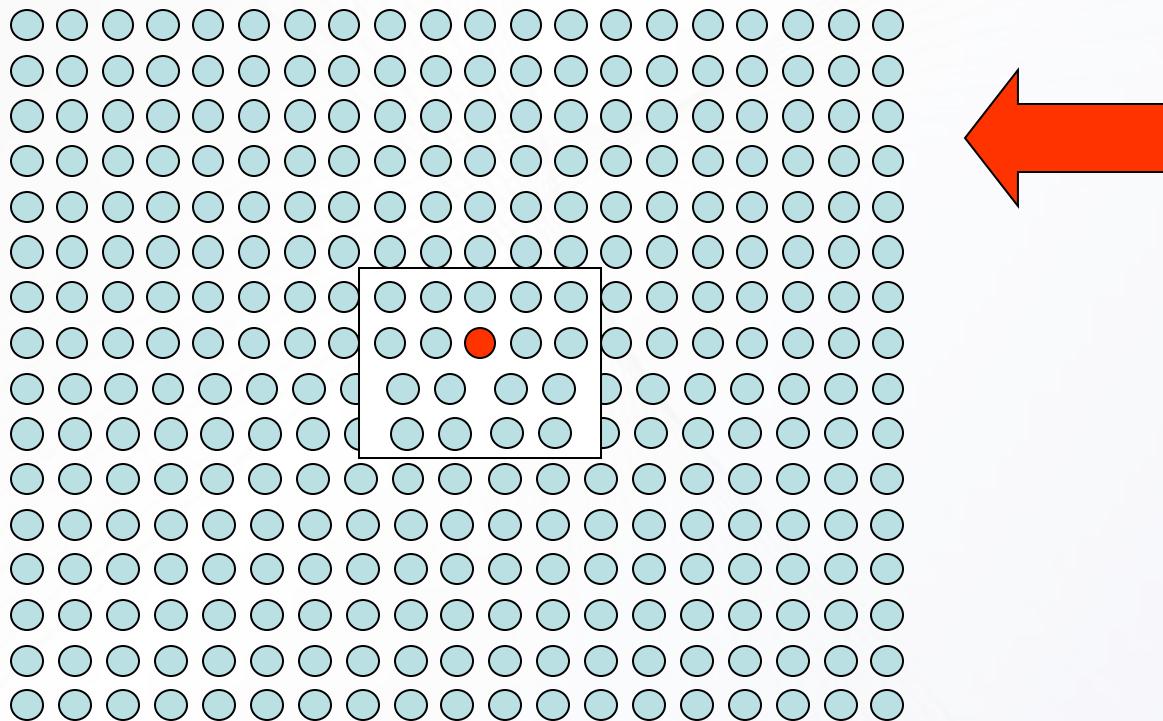


# Let's look at the atoms in a realistic crystal

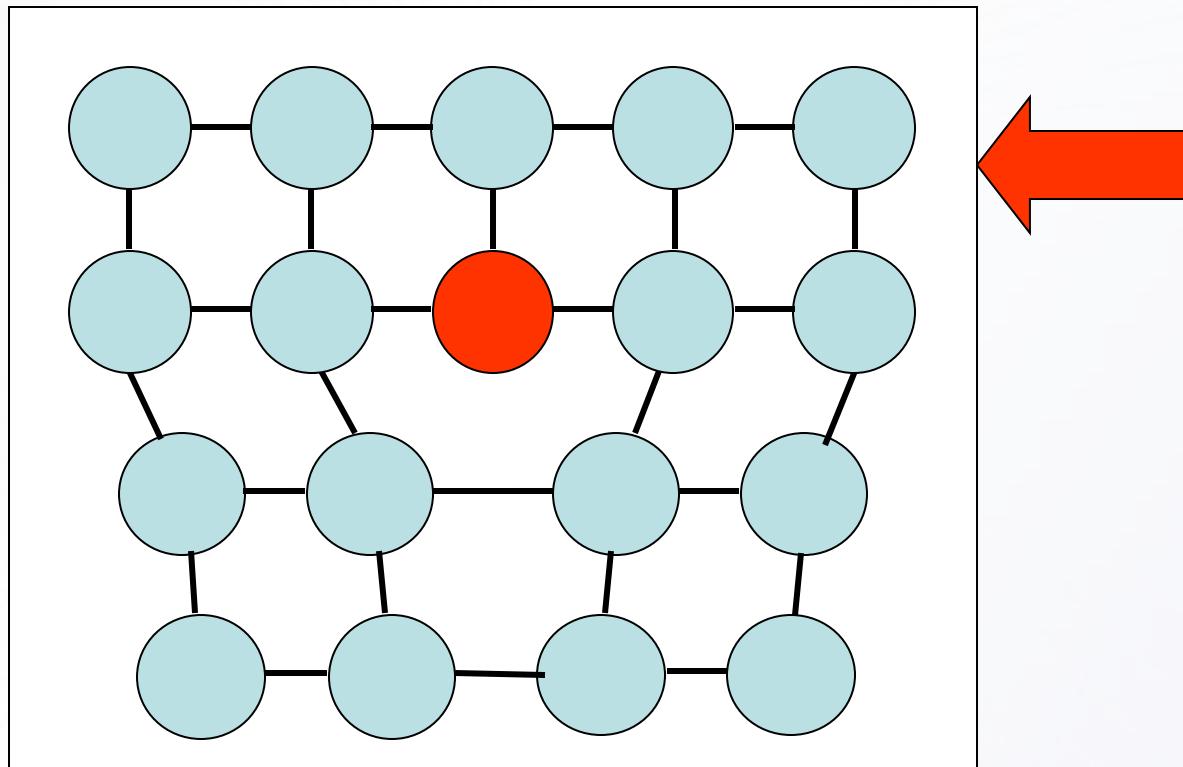


 = “Edge  
dislocation”

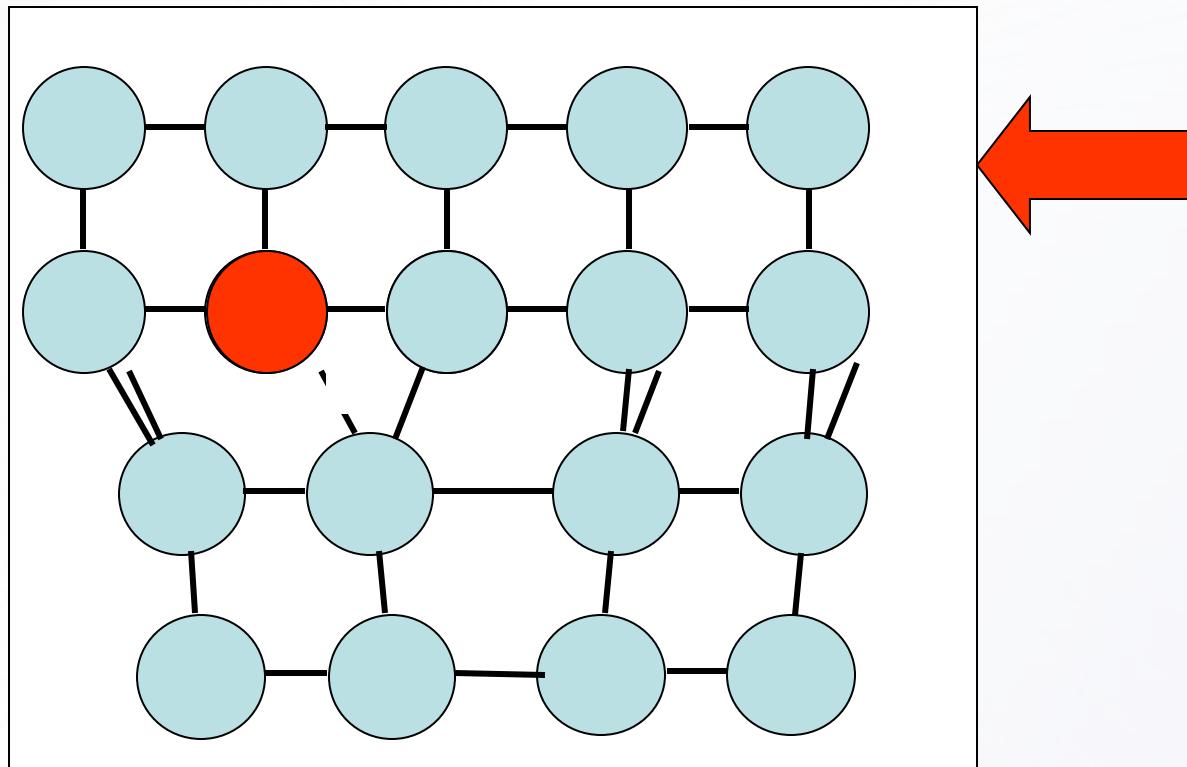
# “glide” edge dislocations



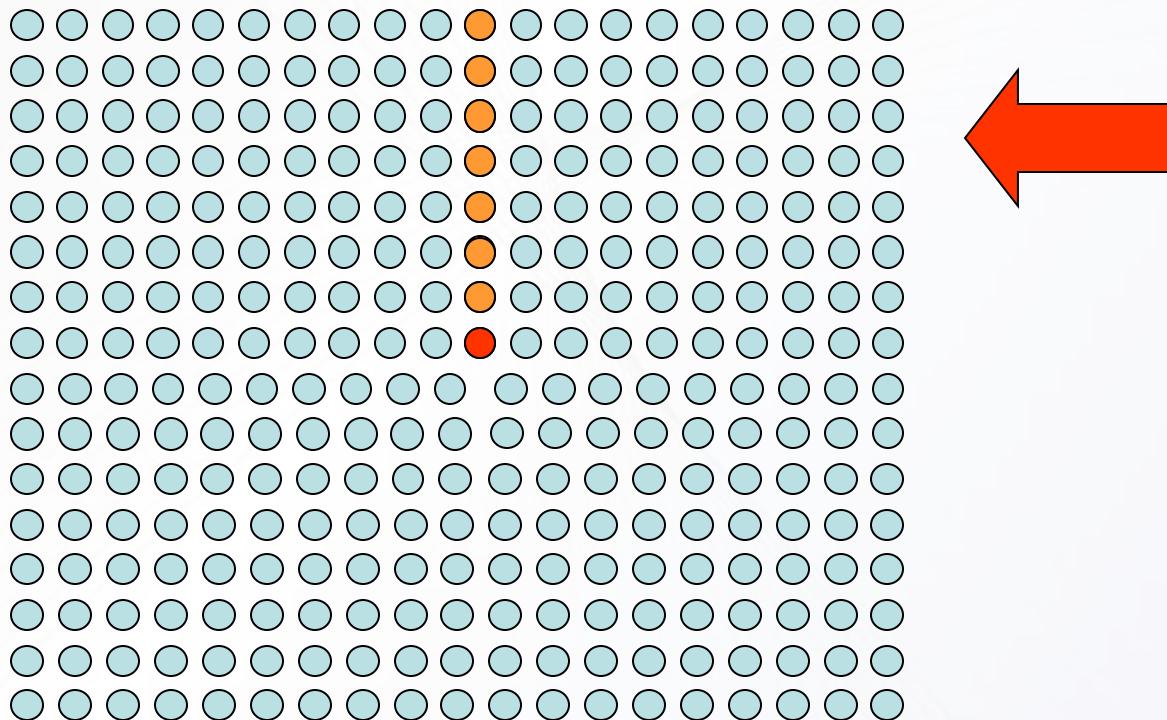
# “glide” edge dislocations



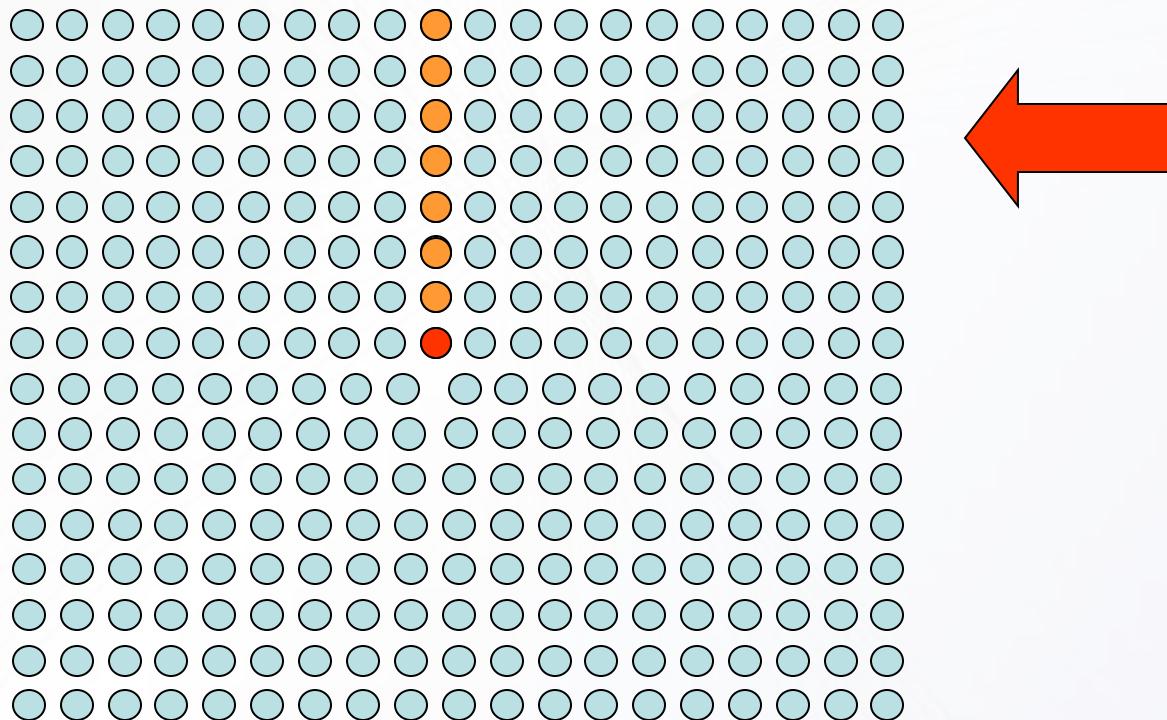
# “glide” edge dislocations



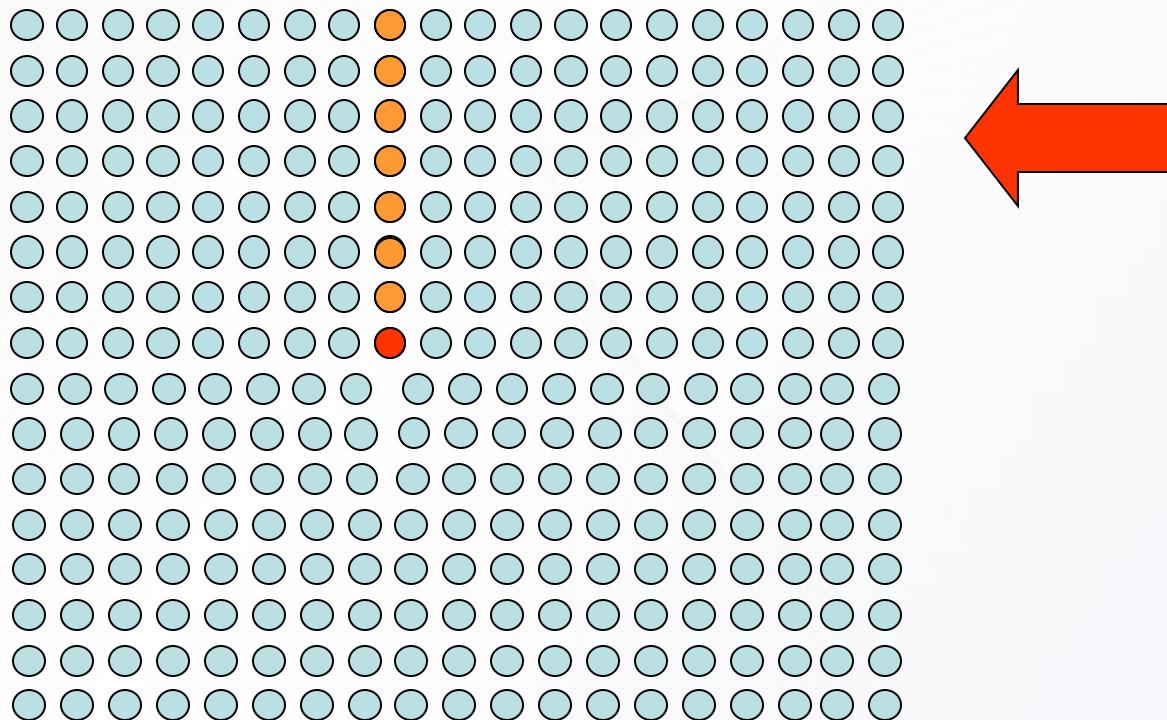
# “glide” edge dislocations



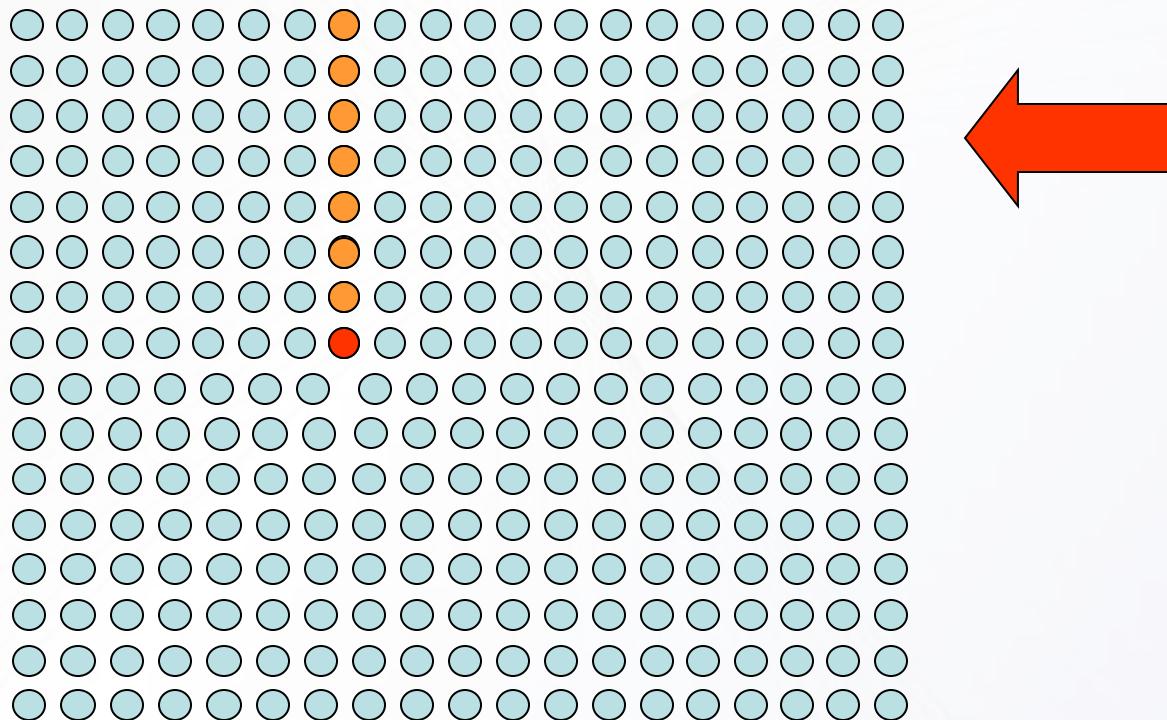
# “glide” edge dislocations



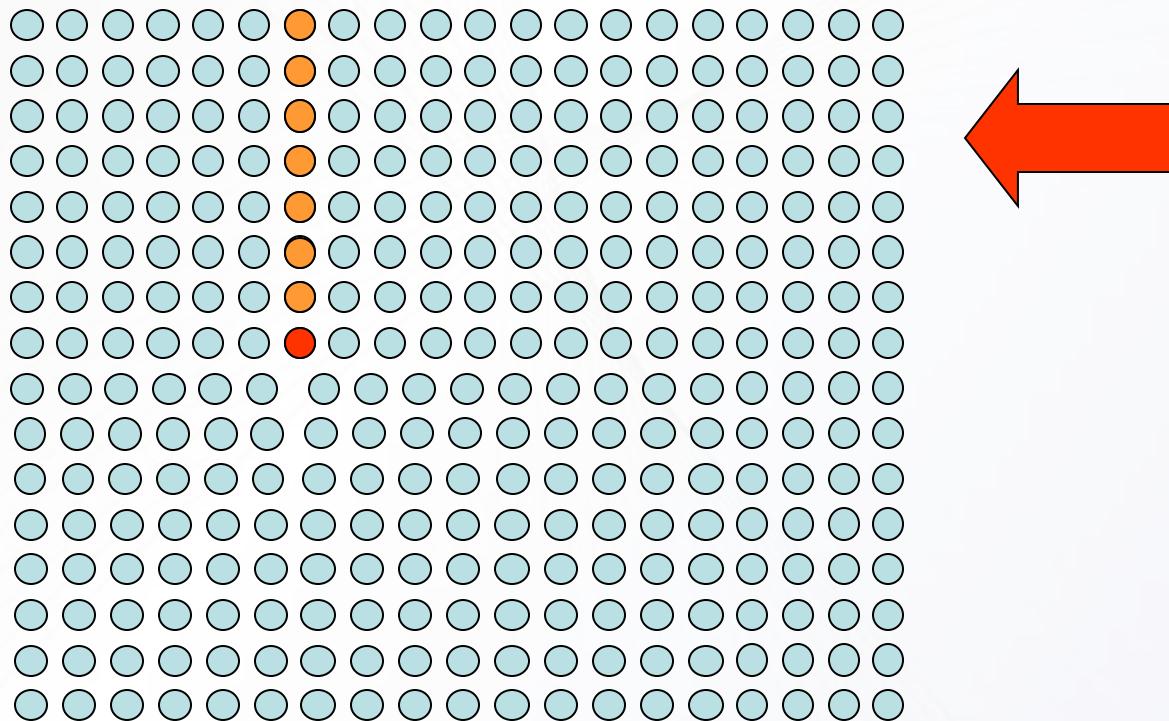
# “glide” edge dislocations



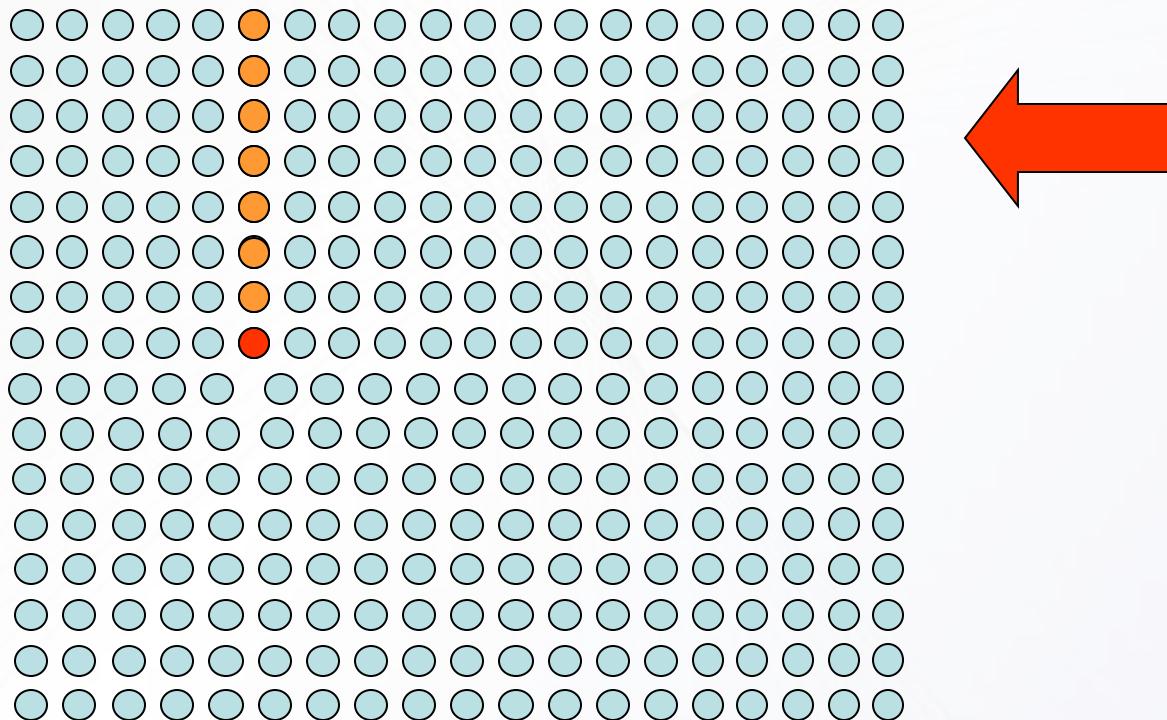
# “glide” edge dislocations



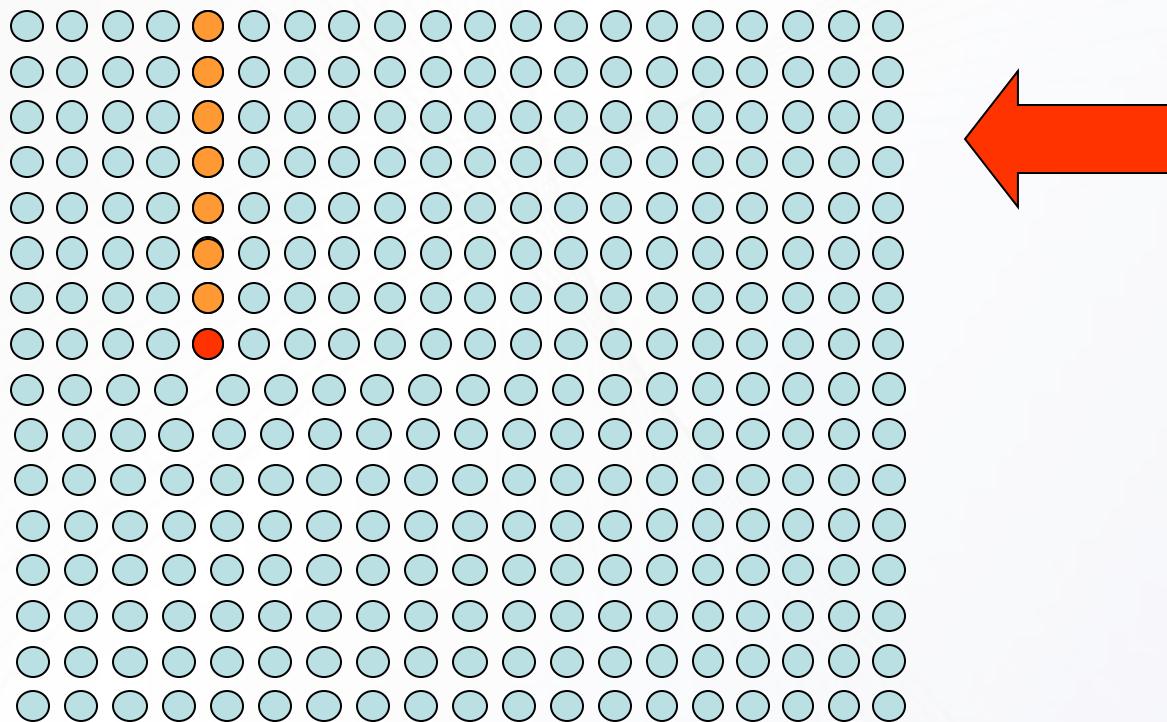
# “glide” edge dislocations



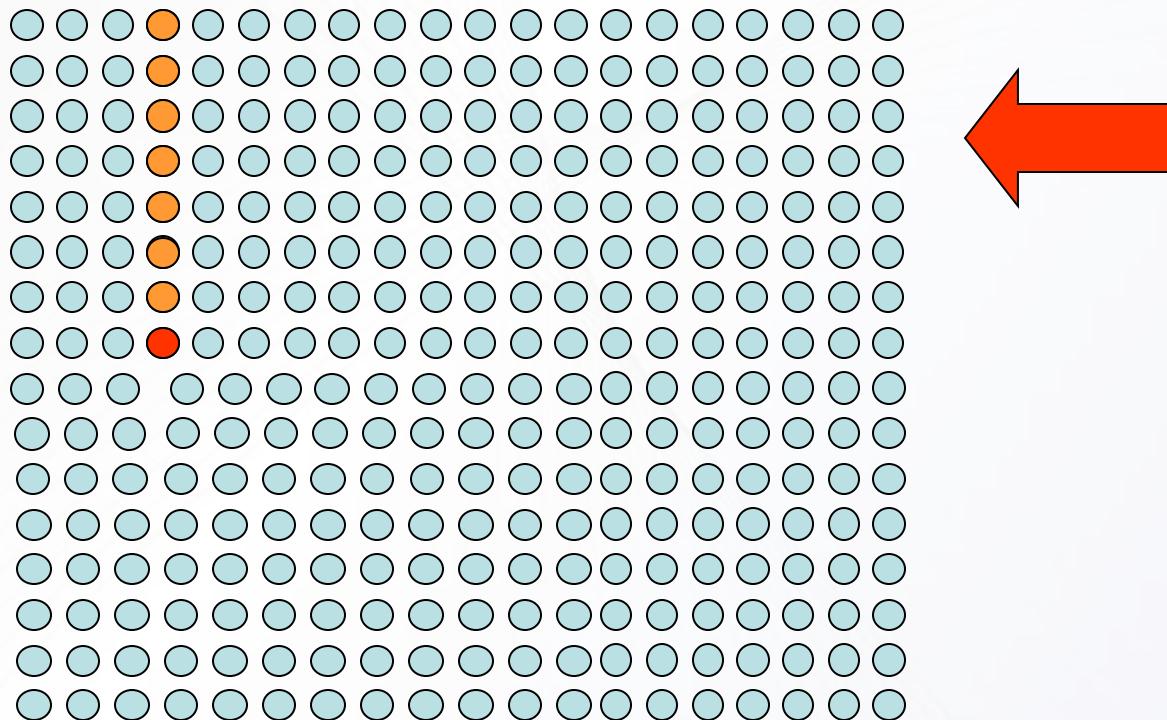
# “glide” edge dislocations



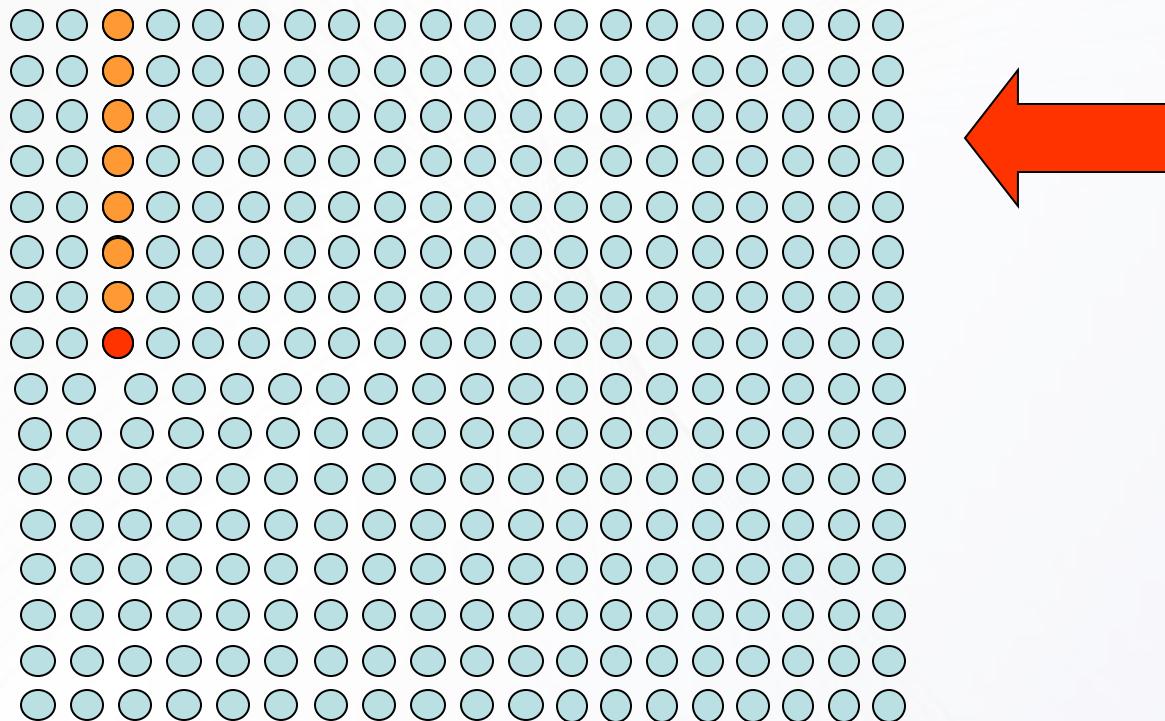
# “glide” edge dislocations



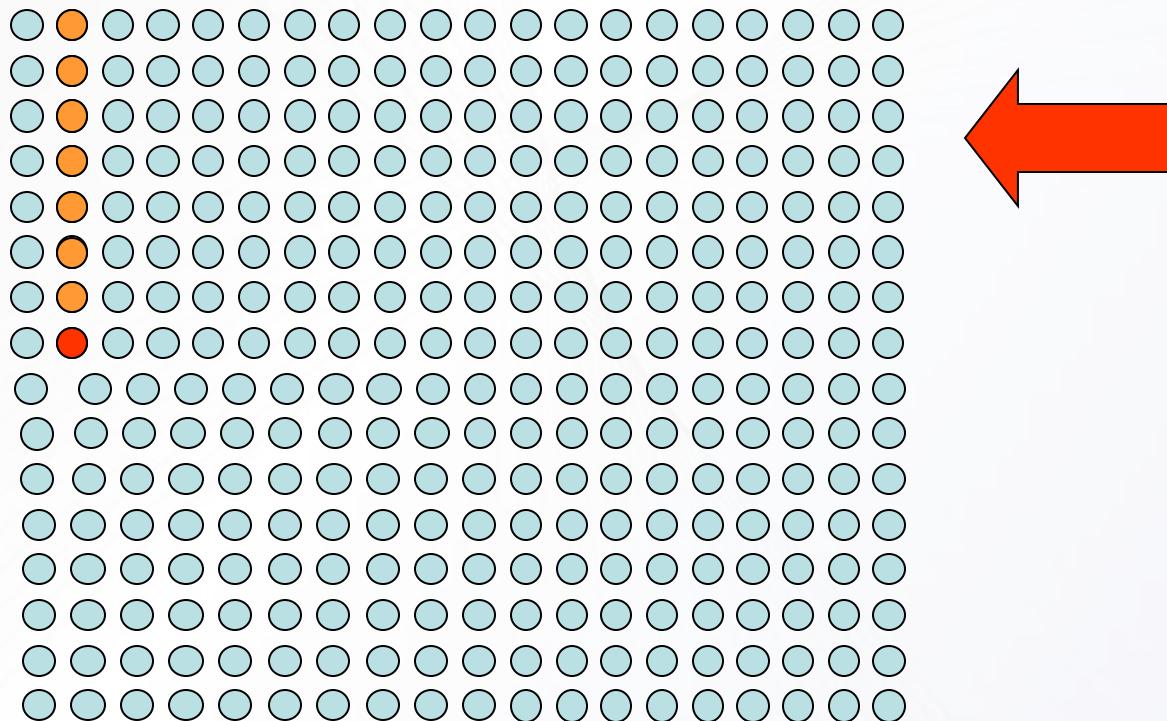
# “glide” edge dislocations



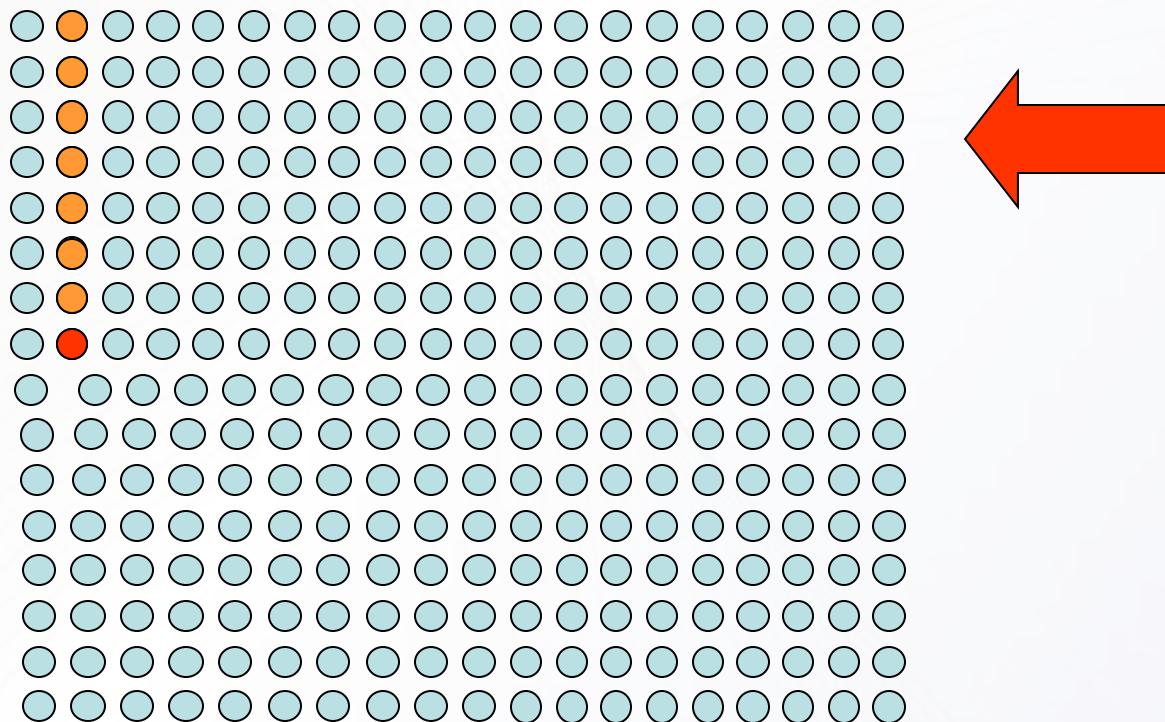
# “glide” edge dislocations



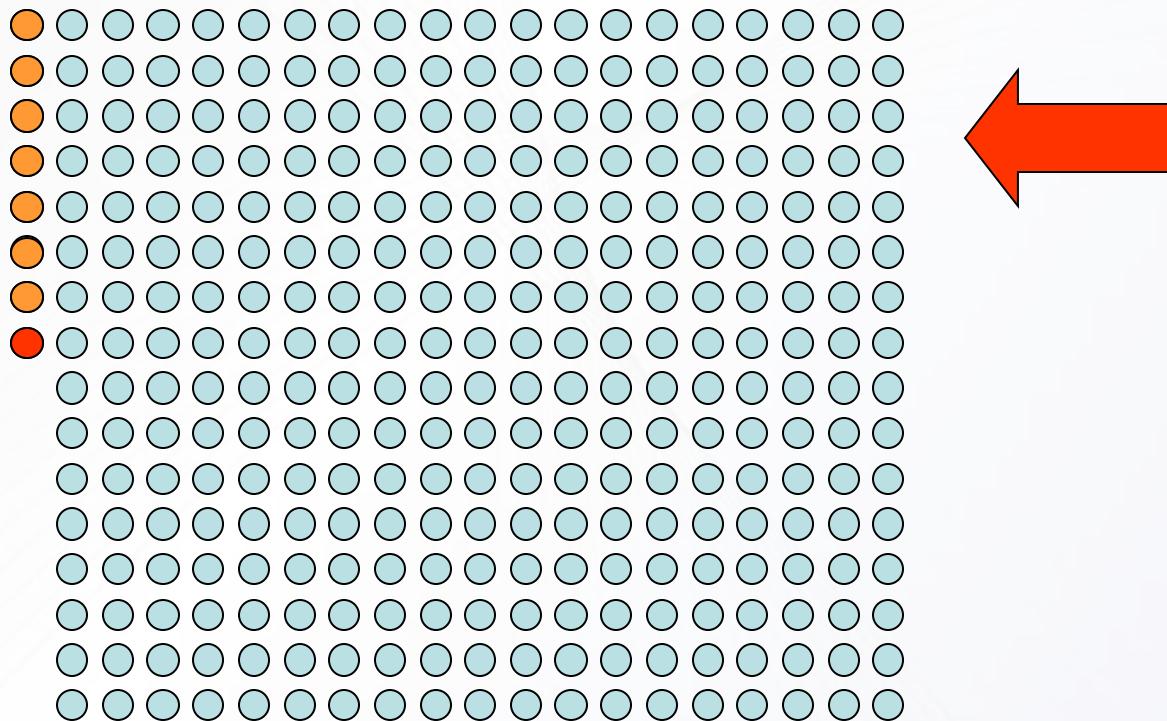
# “glide” edge dislocations



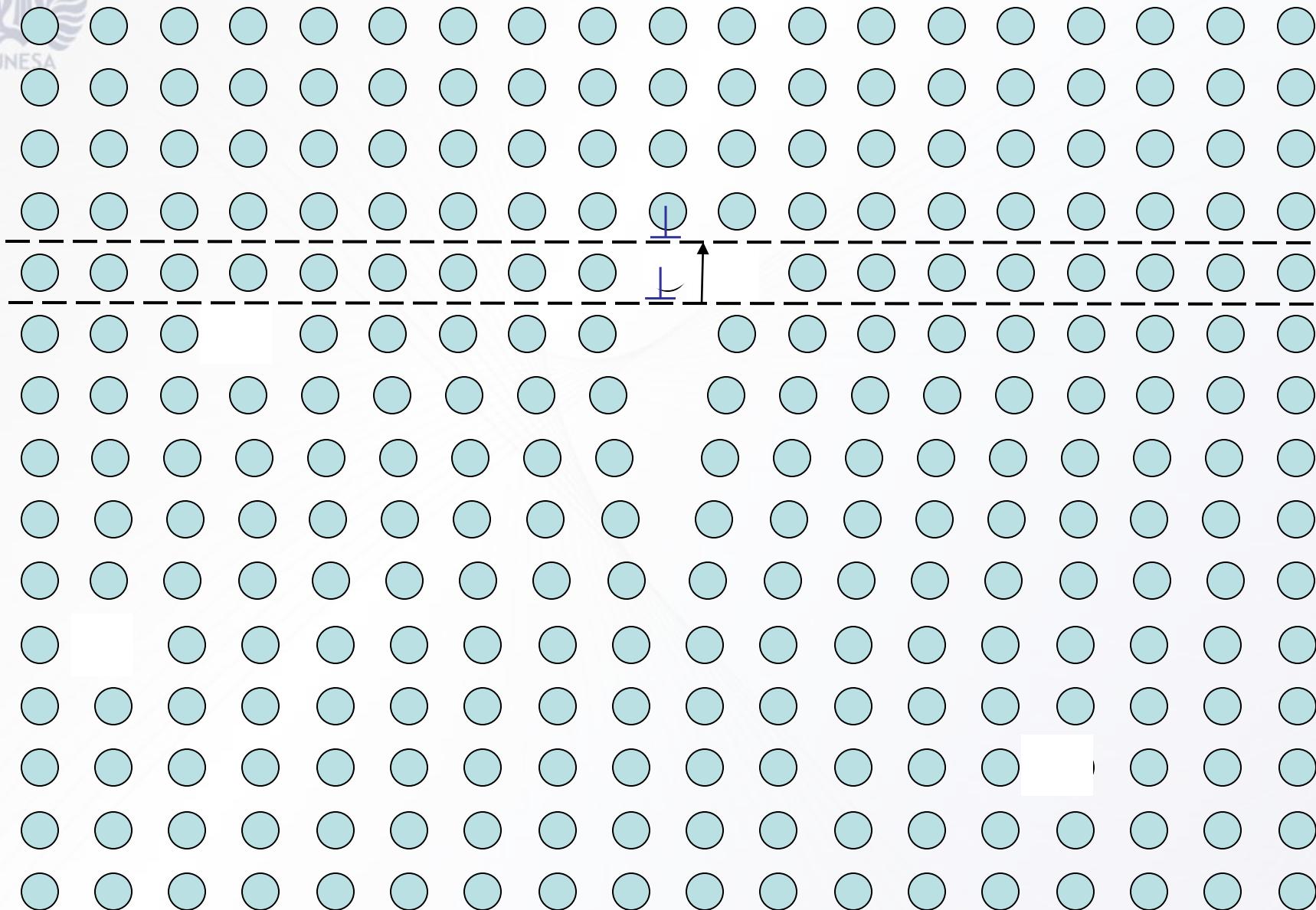
# “glide” edge dislocations



# “glide” edge dislocations

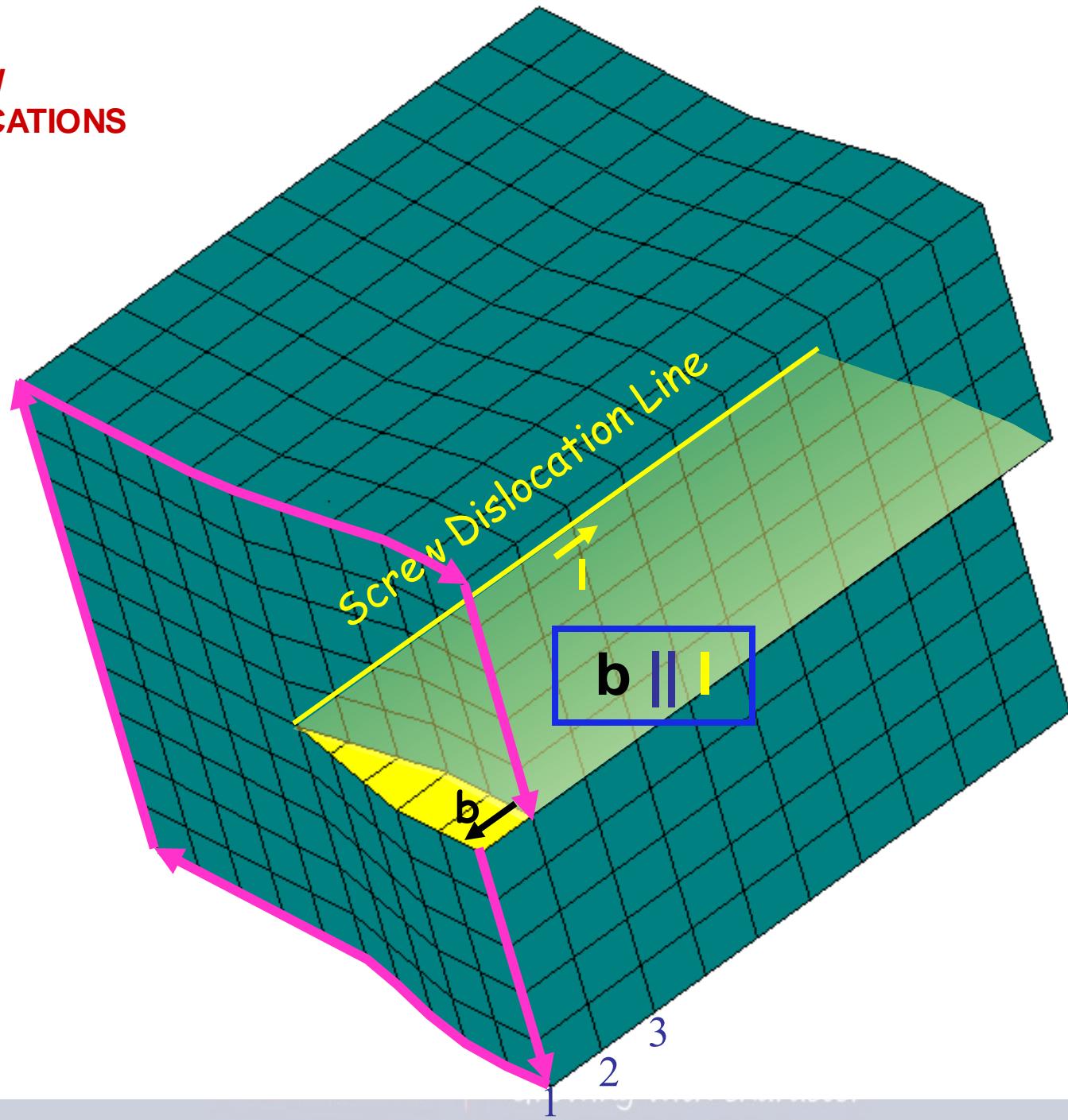


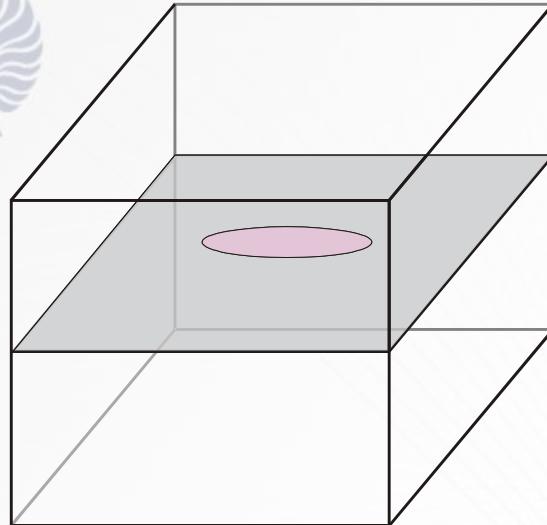
# Atomistic mechanism of climb



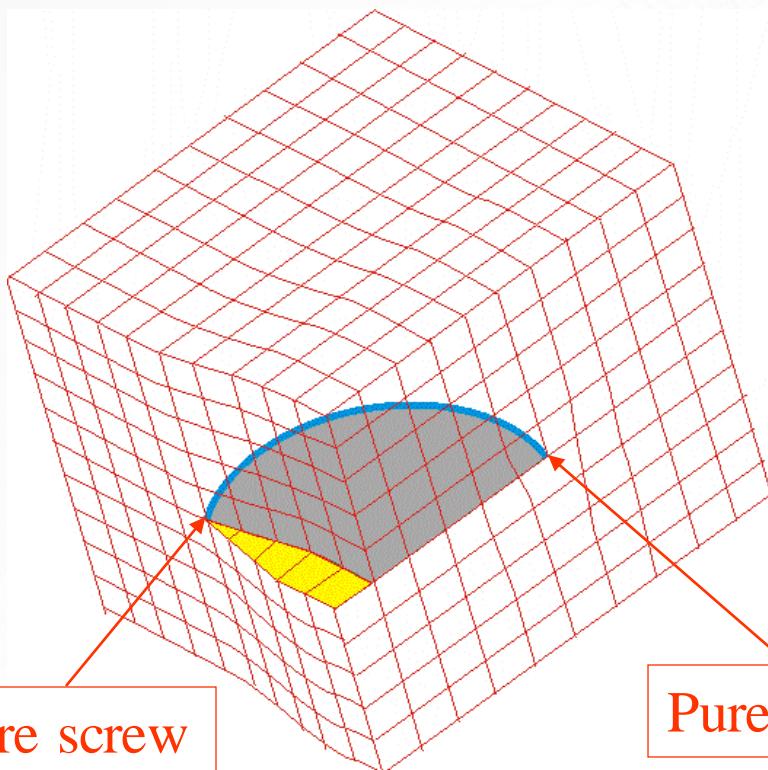
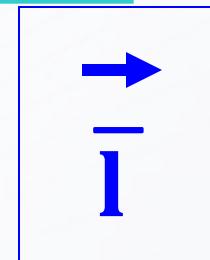
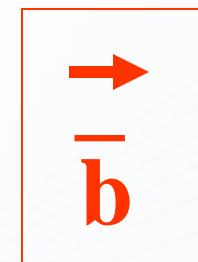


## SCREW DISLOCATIONS

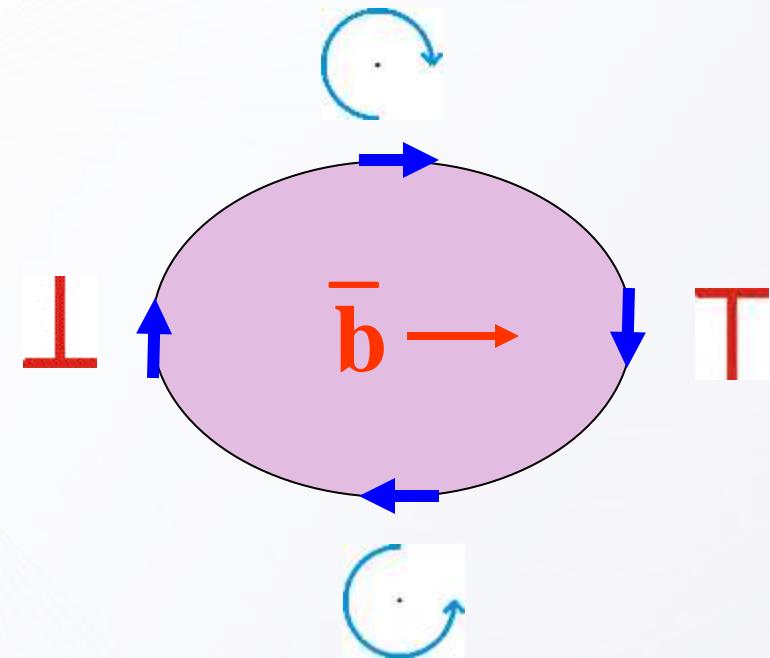




Mixed dislocations



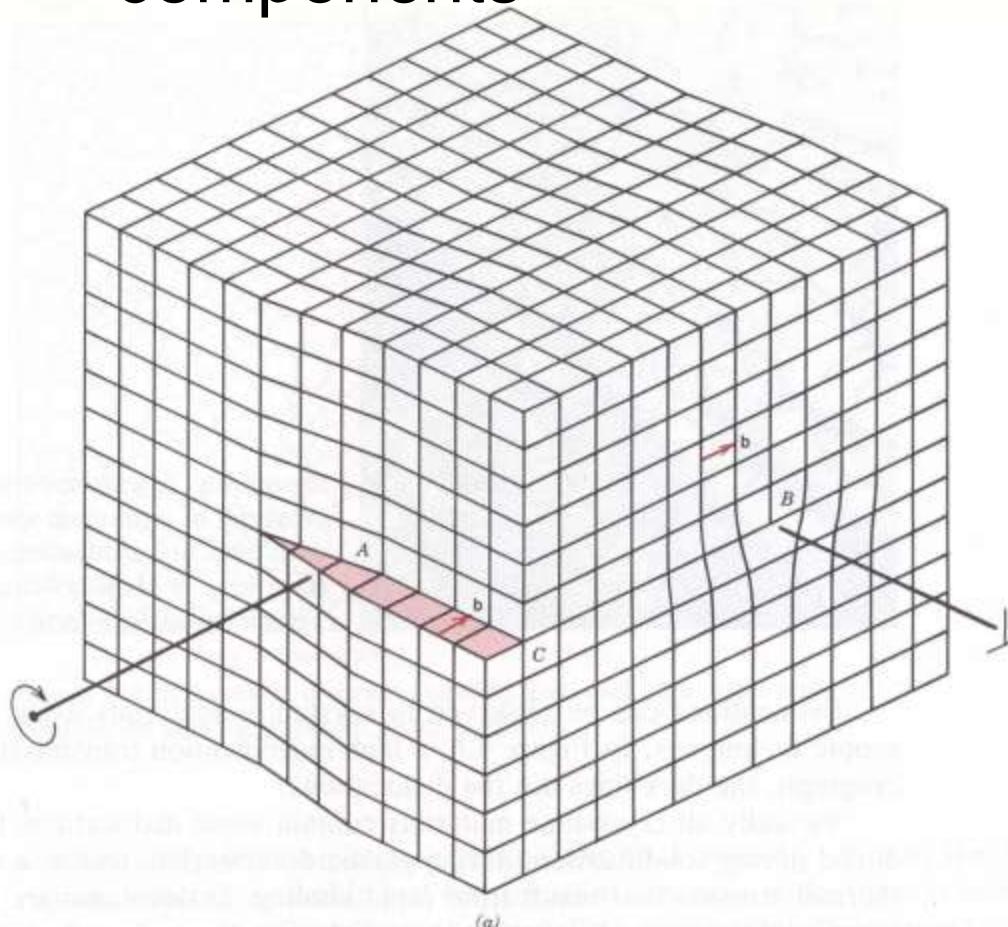
Pure Edge



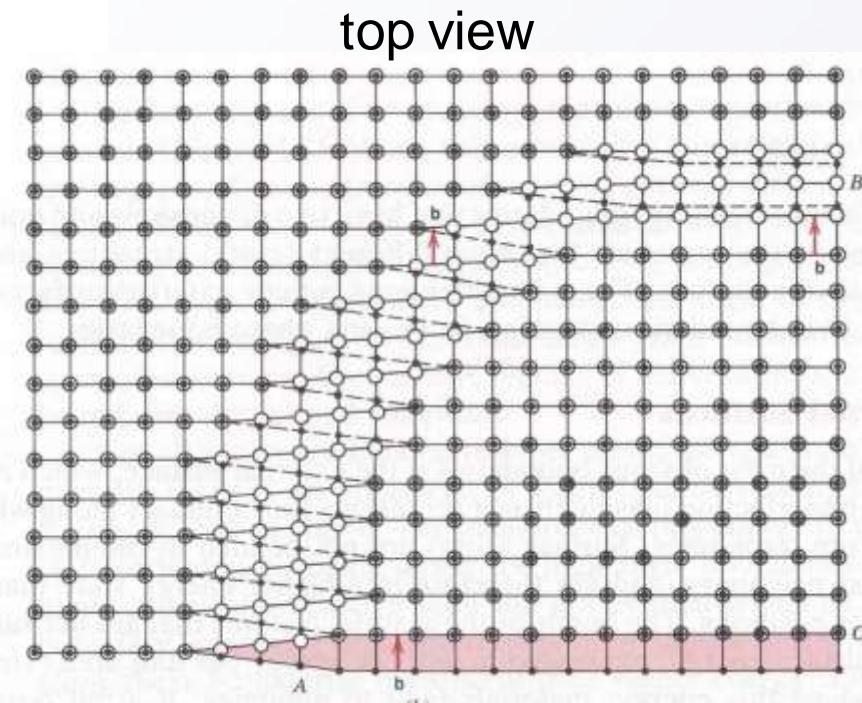
"rowing with character"

# Mixed Dislocations

- ***Mixed dislocations*** have edge & screw components

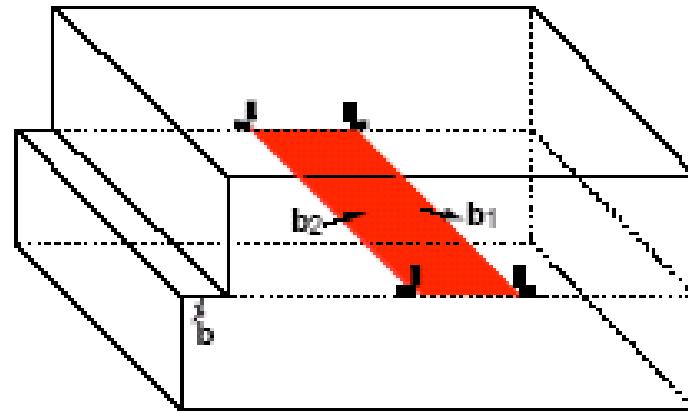
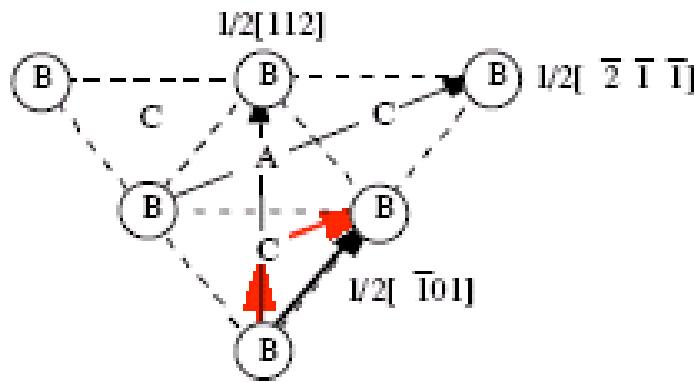


Orientation of line  
w.r.t. fault vector  $b$   
varies along dislocation





# PARTIAL DISLOCATIONS

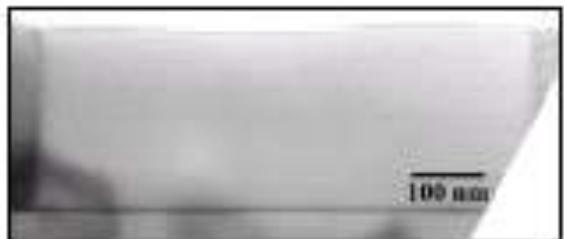


- Sometimes dislocations are split into “partials”
  - Separated by a “stacking fault”
- Common in fcc
  - “Total” dislocation  $B \rightarrow B$
  - Splits into “partial” dislocations  $B \rightarrow C$  and  $C \rightarrow B$
  - Separated by “stacking fault” ...ABCABC...  $\rightarrow$  ...A|CABCA...

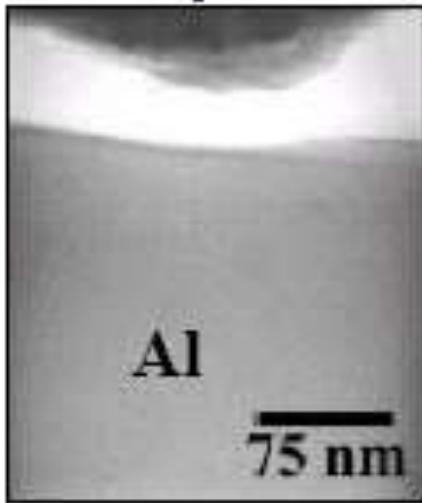
# Dislocations Created on Indenting Al

- Minor, Stach and Morris, Appl. Phys. Lett., 79, 1625-27 (2001)

Diamond Nanoindenter



Before

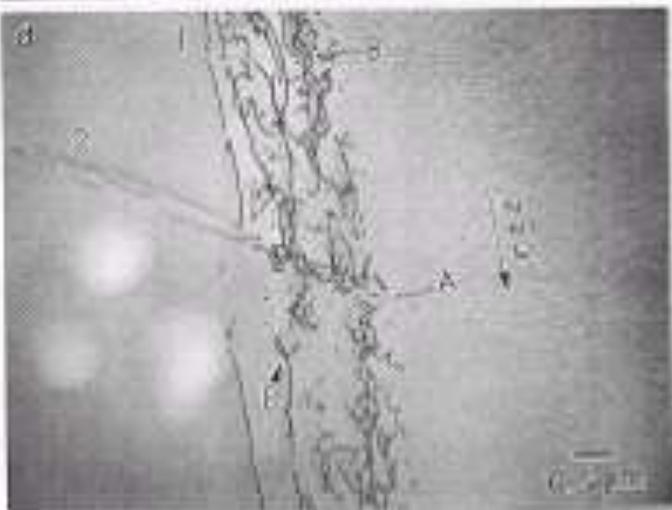


After



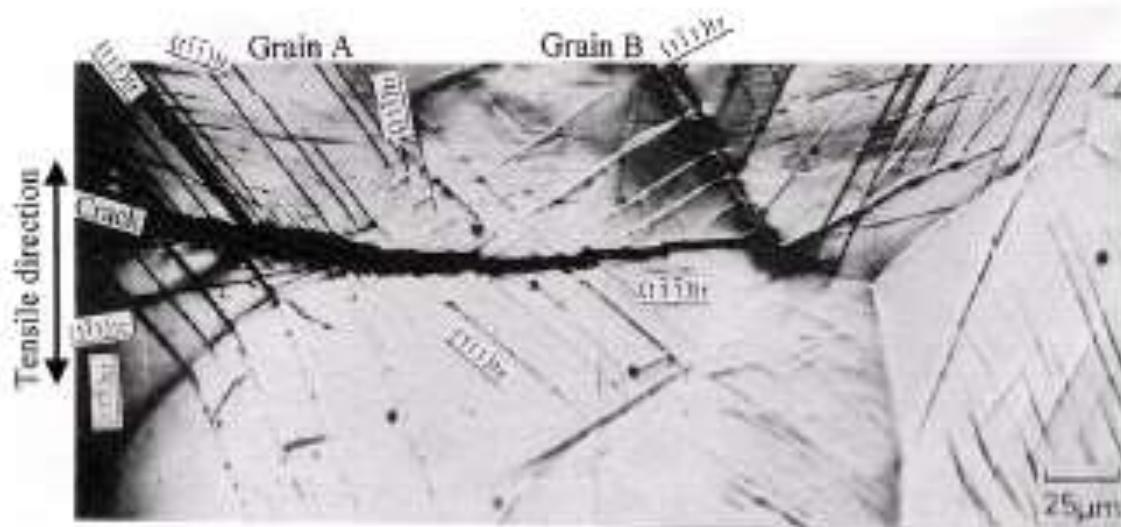
# Dislocations in TiC

- Chien, Ning and Heuer, Acta Mater., 44, 2265 (1996)



# Slip Lines Across Grains in Stainless Steel

- Tomota, et al., *Acta Mater.*, 46, 3099-3108 (1998)





# *Defects   Dimensionality   Examples*

Point	0	Vacancy
Line	1	Dislocation
Surface	2	Free surface, Grain boundary
Volume	3	Voids, Inclusions, Precipitates

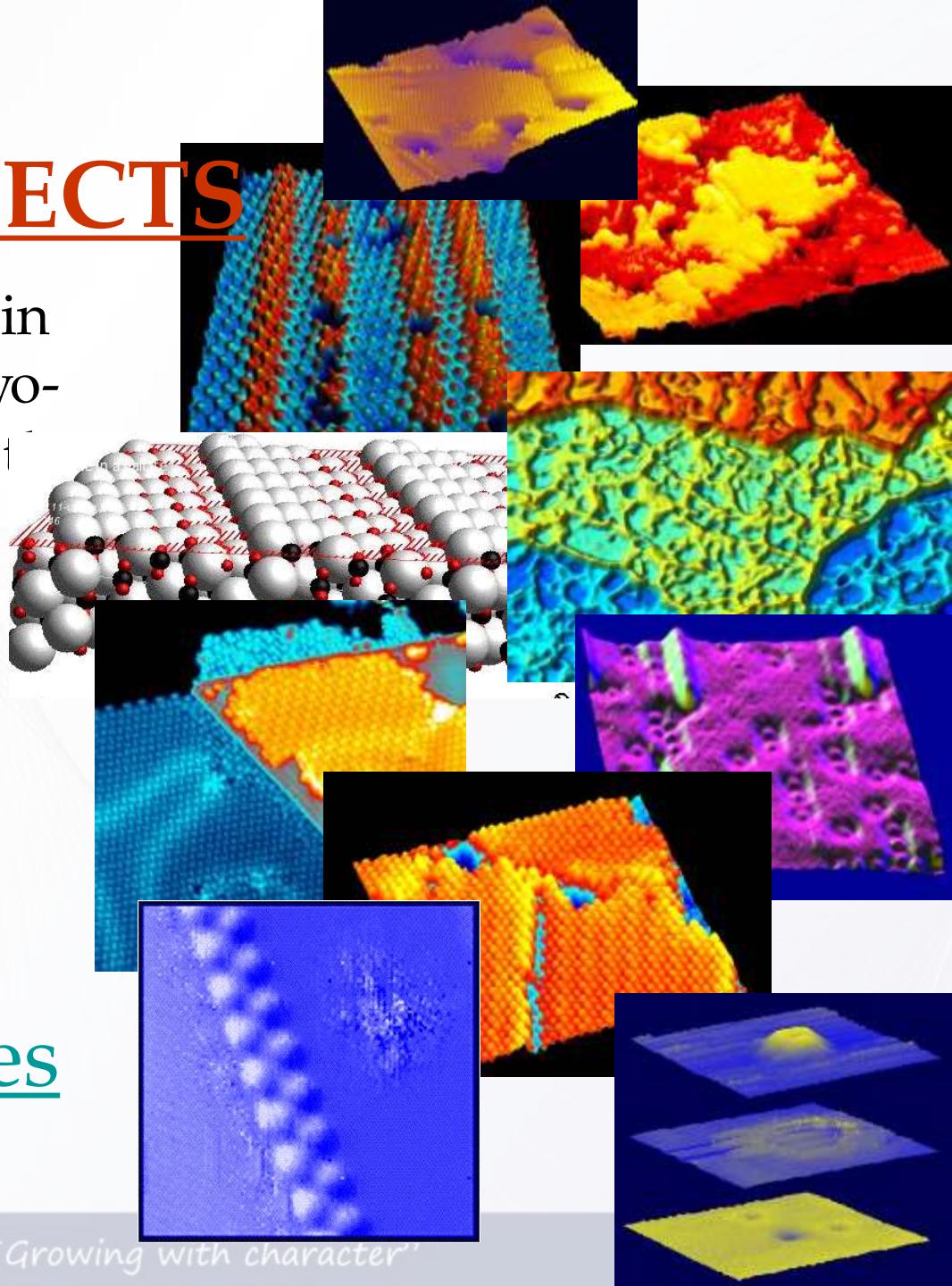


# SURFACE DEFECTS

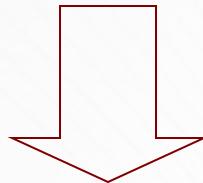
Imperfections, such as grain boundaries, that form a two-dimensional plane within a crystal.

## classifications

- free surface
- twin boundary
- stacking faults
- grain boundaries



# VOLUME DEFECTS



Three-dimensional defects in solids

Volume defects play an important role in corrosion mechanisms

- **voids**
- **inclusions**
- **precipitates**

Always involve a second phase

- Porosity (solid – vapor)
- Inclusions (solid – solid)
- Precipitates (solid – solid)
- Cracks (solid – vapor)

External

Free surface

Internal

Grain boundary

Stacking fault

*Same  
phase*

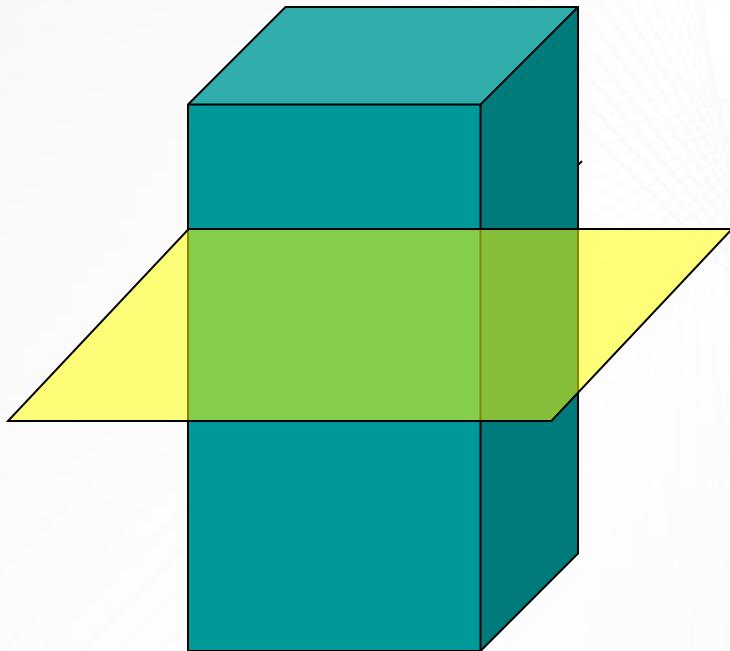
Twin boundary

Interphase boundary

*Different  
phases*

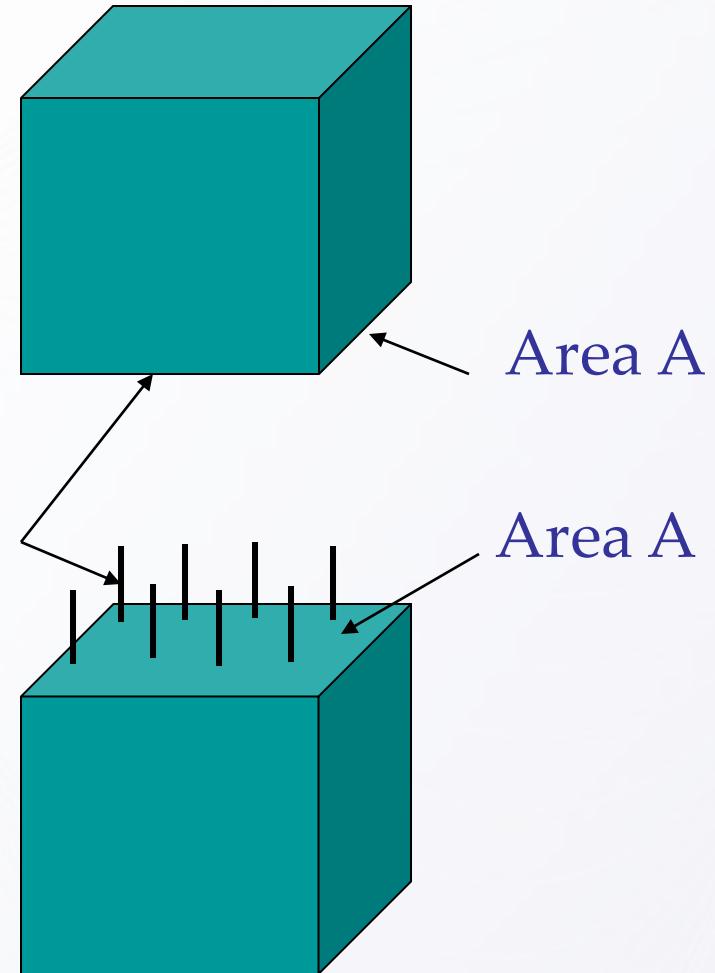
# free surface

Surface grooving where grain boundaries intersect free surfaces leads to surface roughness, possibly break-up of thin films



Broken  
bonds

If bond are broken over an area A  
then two free surfaces of a total  
area  $2A$  is created



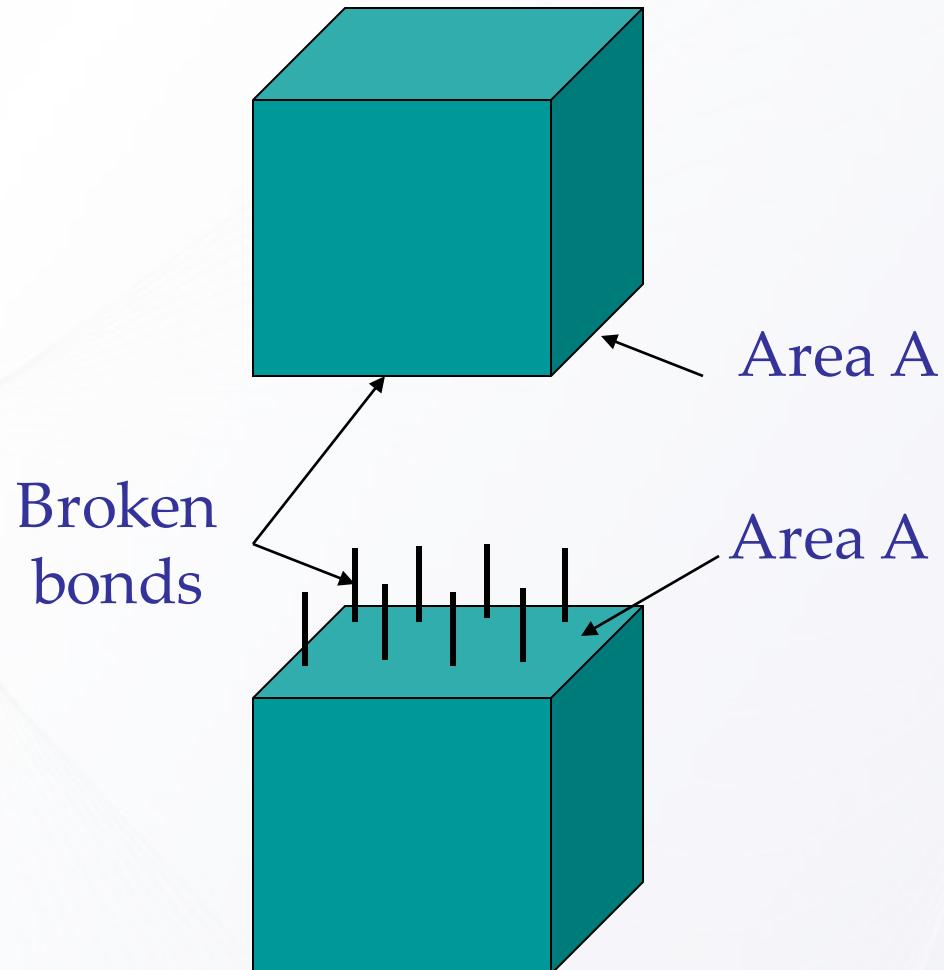
$n_A$  = no. of surface atoms per unit area

$n_B$  = no. of broken bonds per surface atom

$\varepsilon$  = bond energy per atom

$$\gamma = \frac{1}{2} n_A n_B \varepsilon$$

Surface energy per unit area

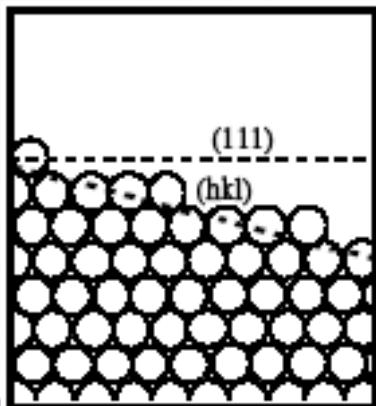


If bond are broken over an area A then two free surfaces of a total area 2A is created

# Surface energy is anisotropic

Surface energy depends on the orientation, i.e., the Miller indices of the free surface

$n_A, n_B$  are different for different surfaces

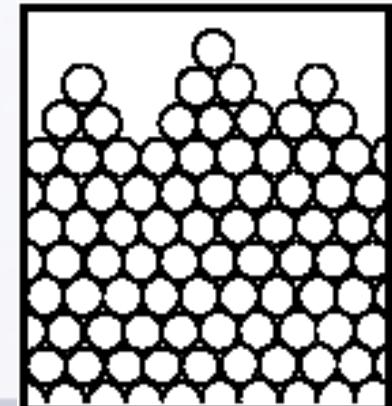


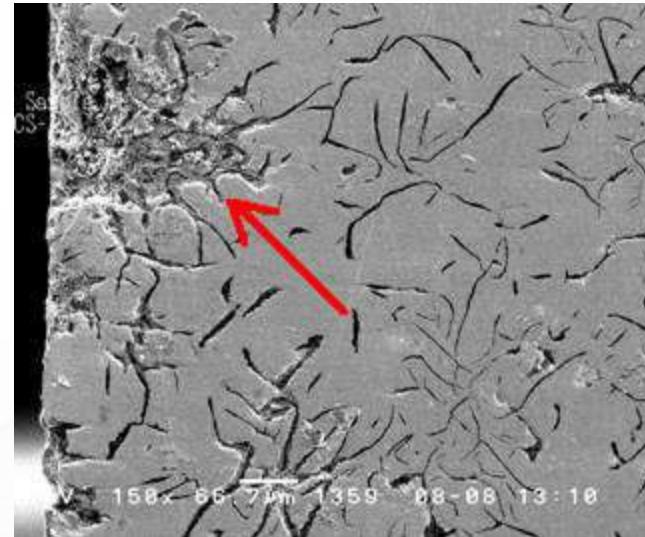
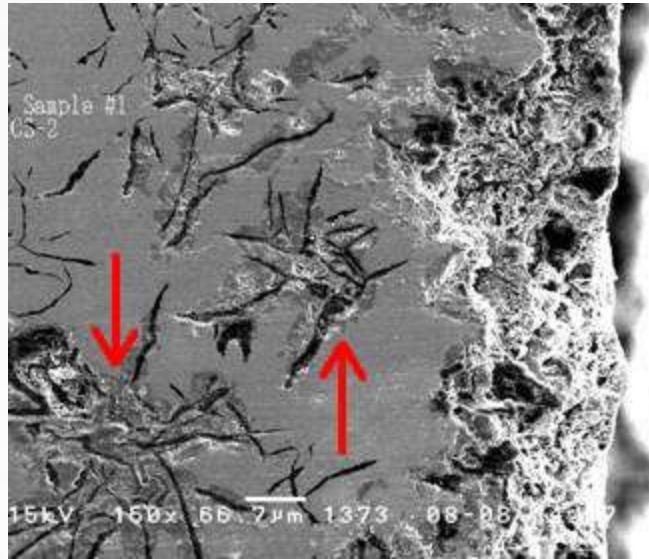
## Diffuse Interface

At high T, metal surfaces tend to be rough, diffuse

## Free Surfaces of Metals

Surface tension ( $\sigma$ ) lowest for low-index planes





*free surface*



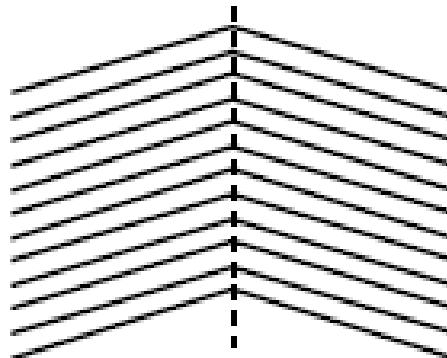
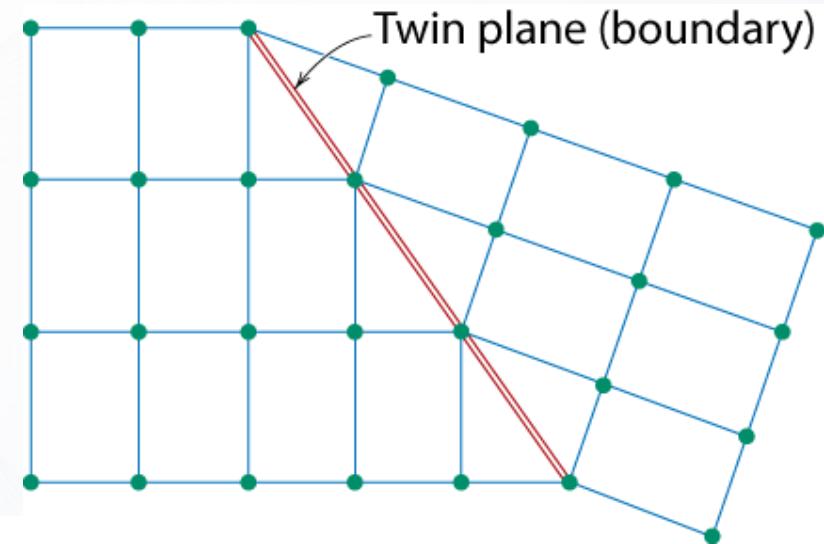
# twin boundary (plane)

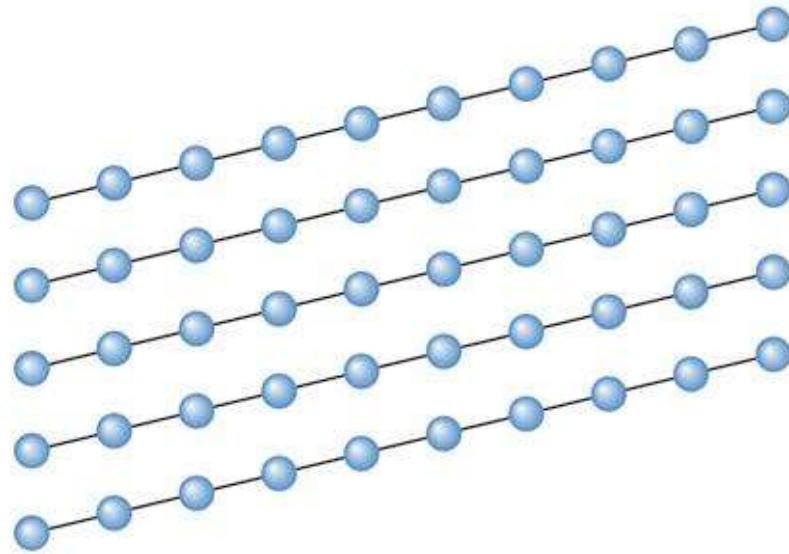
Essentially a reflection of atom positions across the **twin plane**

Twining is very common in minerals (result of phase transition during cooling)

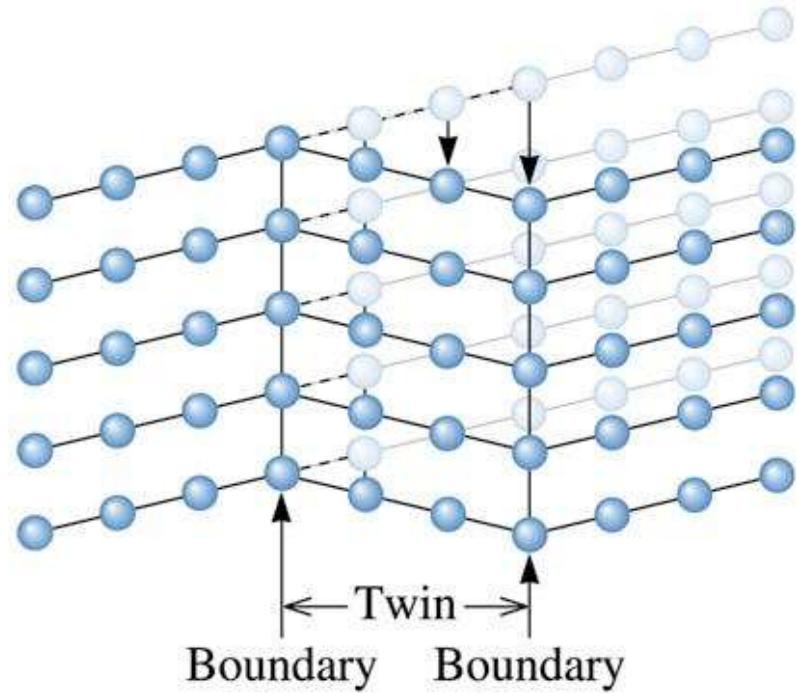
Twinning is an important deformation mechanism

Sn, Mg, high-N austenitic (FCC) steel, Cu at low T



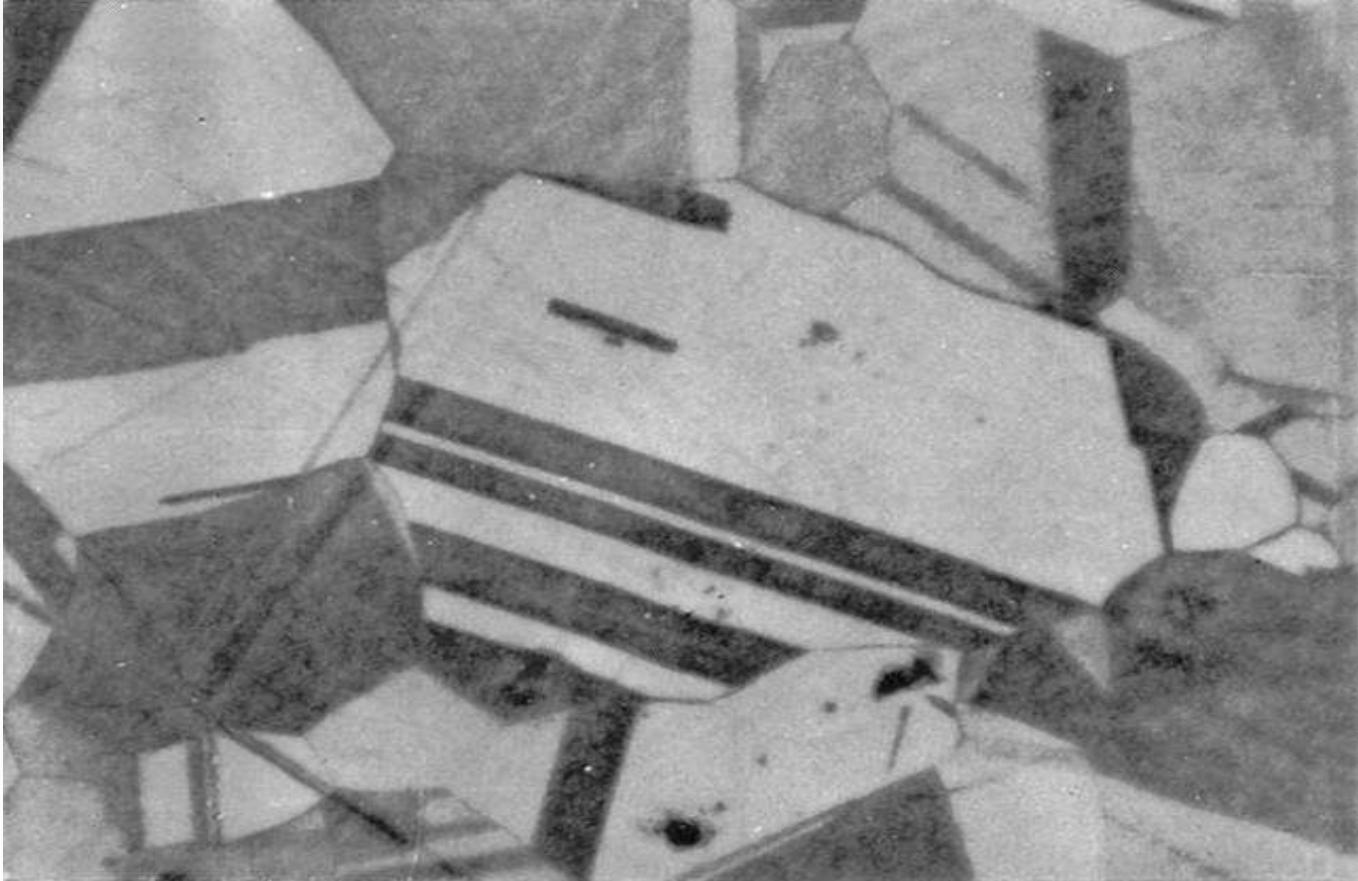


(a)



(b)

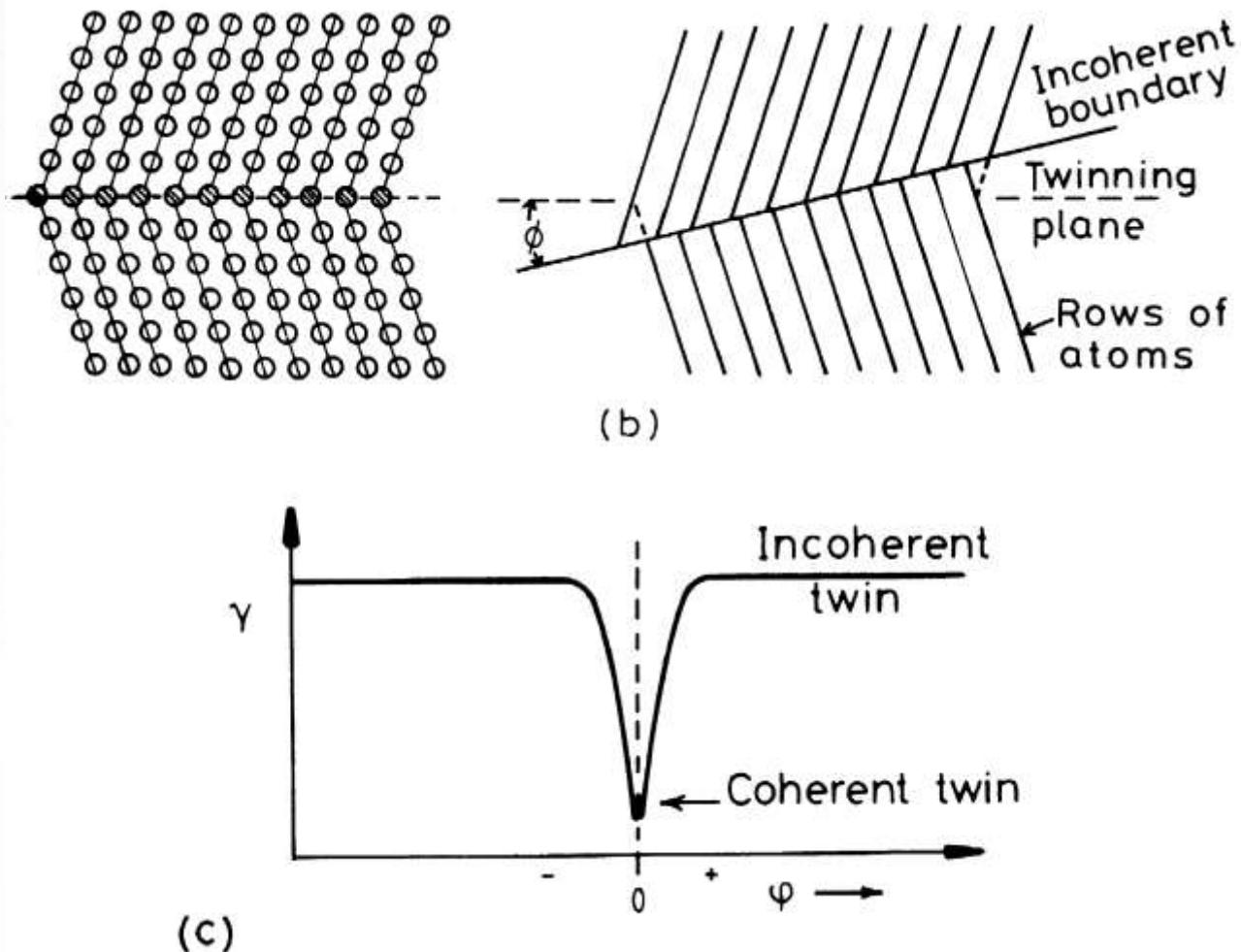
Formation of twin (b) may be caused by application of stress to the perfect crystal (a)



**(c)**

*Figure (c) : A micrograph of twins within a grain of brass  
(x250)*

# Twin: coherent vs. incoherent



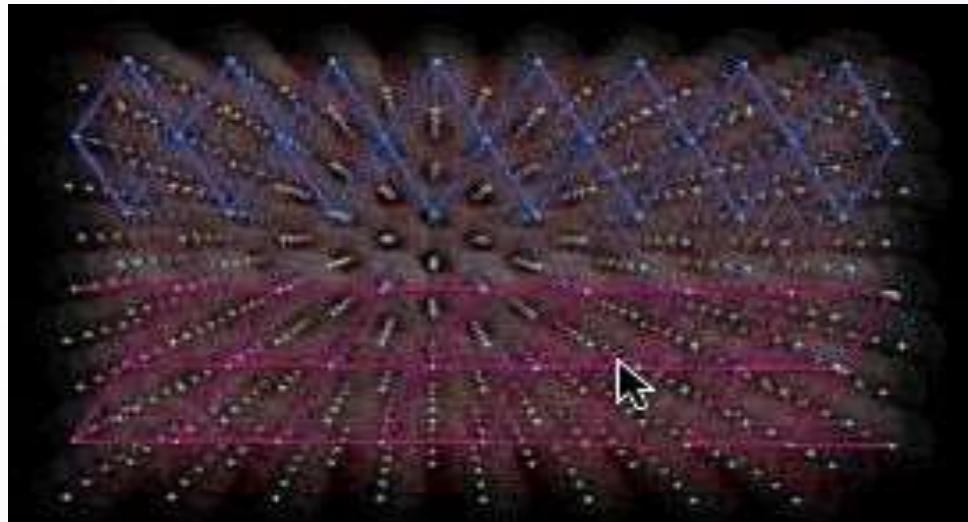
(Porter & Easterling - fig.3.12/p123)

# stacking faults

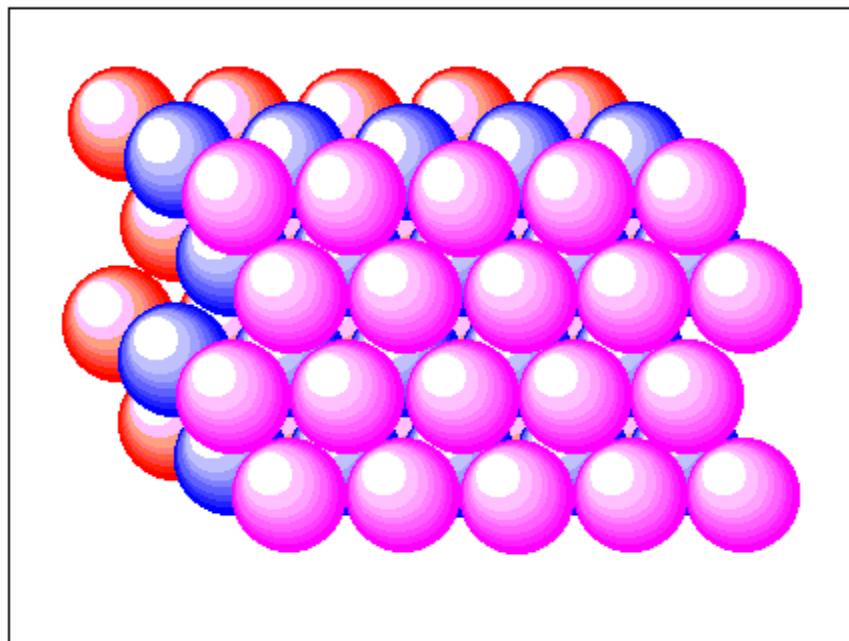
- ▶ Stack close-packed planes in wrong sequences  
Create extra or missing plane inside the crystal

It may occur during

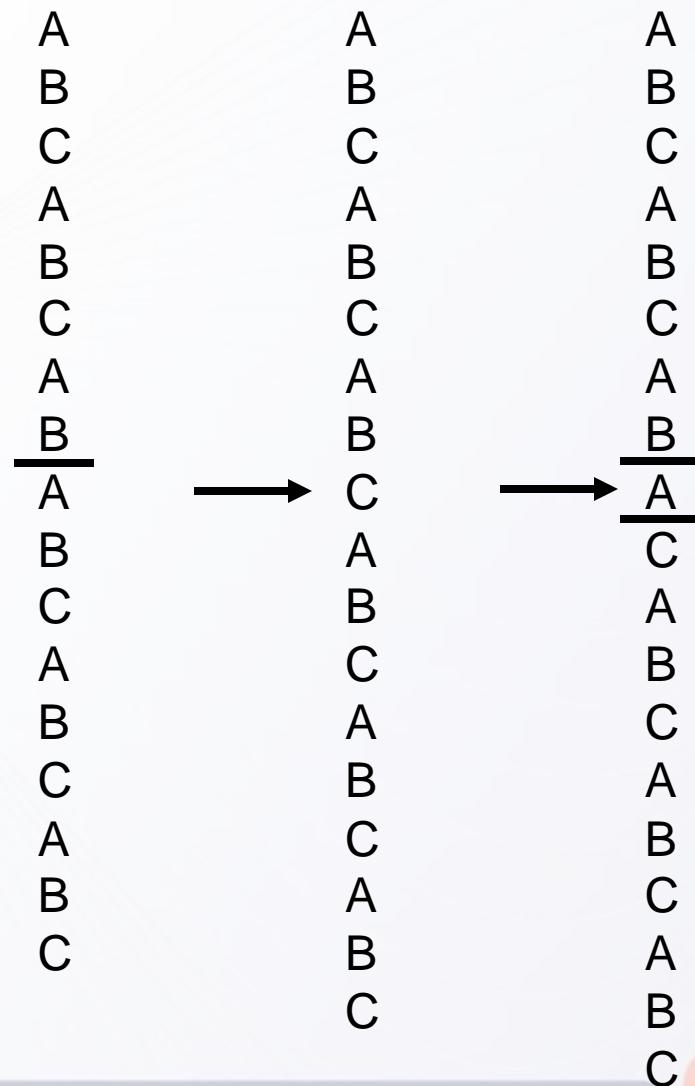
- (1) crystallization from the melt or solid state,
- (2) solid state processes or recrystallization,  
phase transition, and crystal growth, and
- (3) deformations.



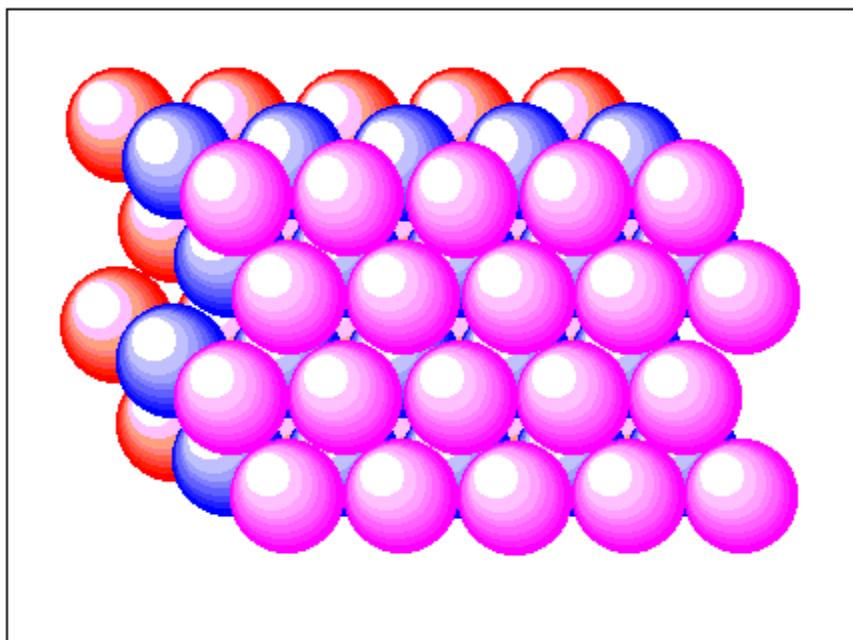
- For FCC metals an error in ABCABC packing sequence
- Intrinsic : Remove a plane (C)
- Extrinsic : Insert an extra plane (A)



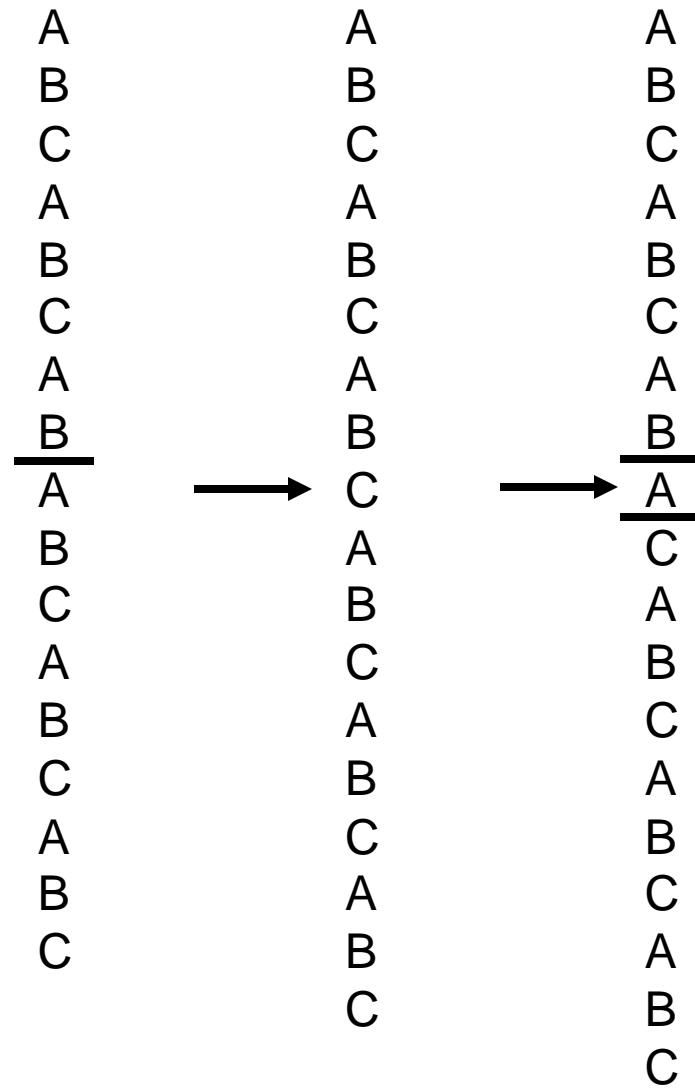
**ABCABCABC**



- Intrinsik : menghilangkan bidang C
- Extrinsik : Memasukkan bidang tambahan A
- Kristal sempurna

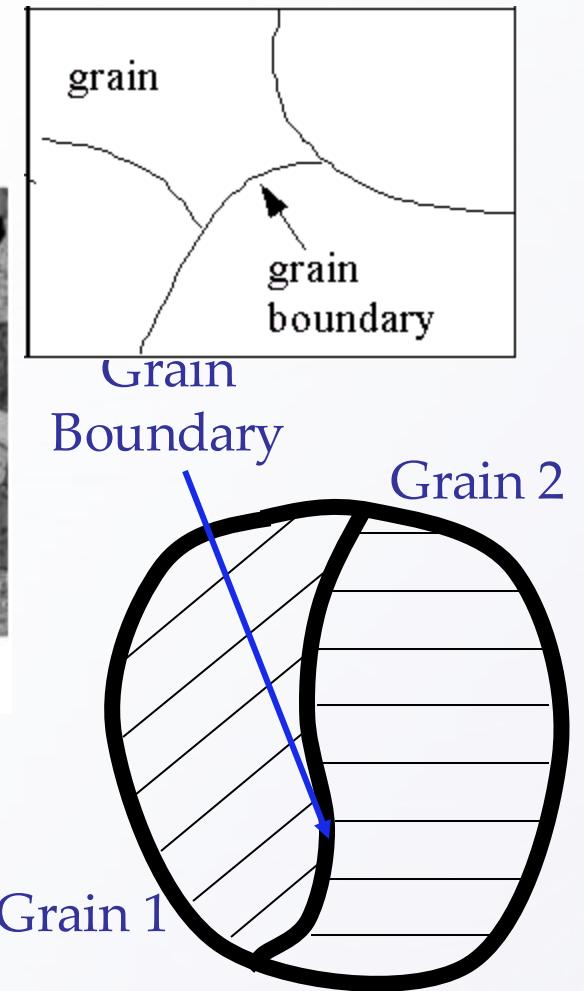
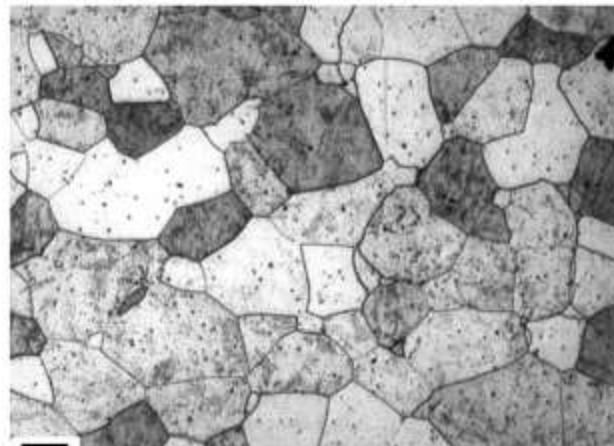
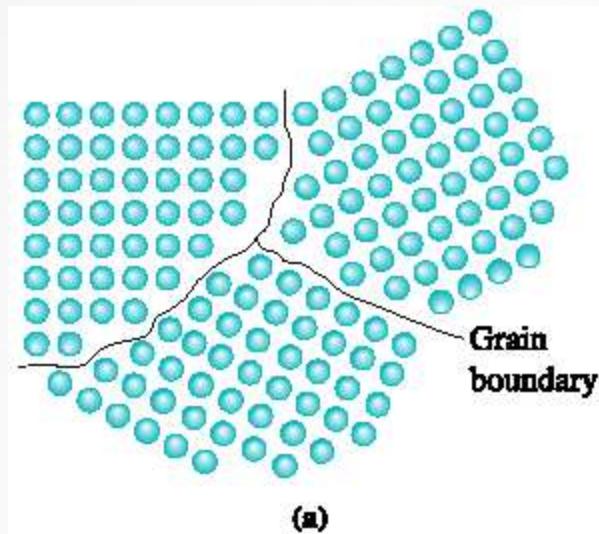


**ABCABCABC**





# grain boundaries

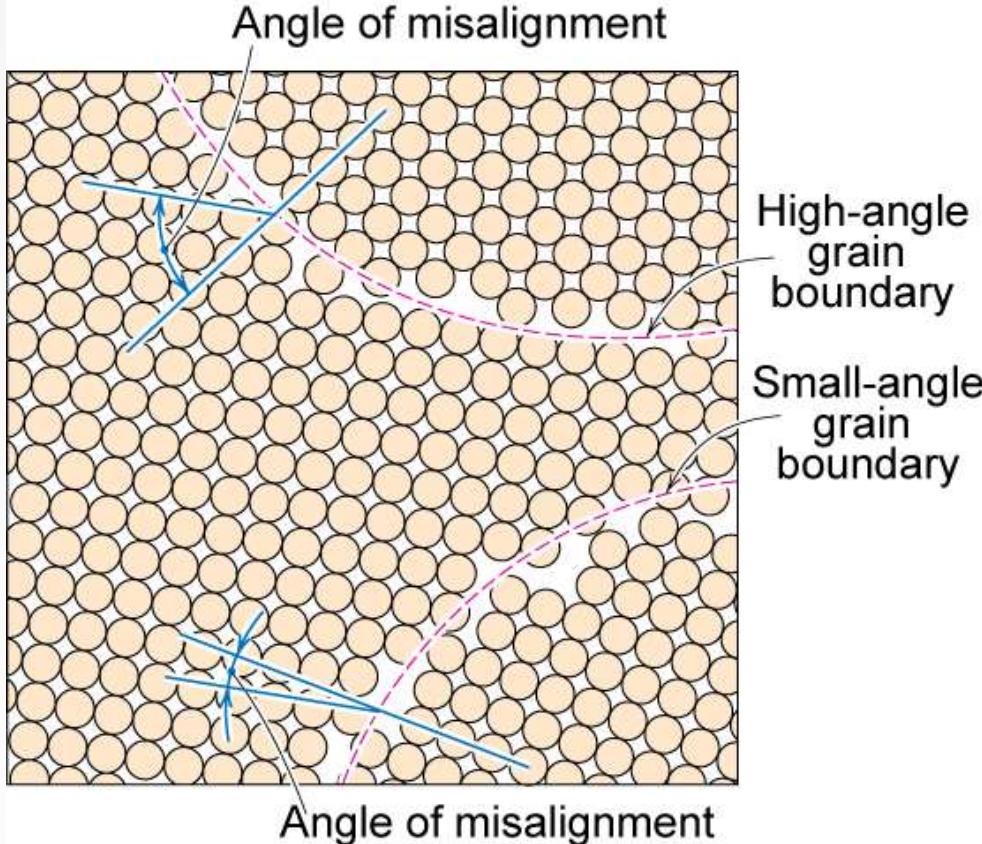


See Figure :

- (a) The atoms near the boundaries of the three grains
- (b) Grains and grain boundaries in a stainless steel sample.

(Courtesy Dr. A. Deardo.)

A grain boundary is a boundary between two regions of identical crystal structure but different orientation



**Grains:** individual crystals

**Grain boundaries:** zones between any two grains

- regions between crystals
- transition from lattice of one region to that of the other
- slightly disordered
- low density in grain boundaries
  - high mobility
  - high diffusivity
  - high chemical reactivity

# Grain Boundary: *low* and *high angle*

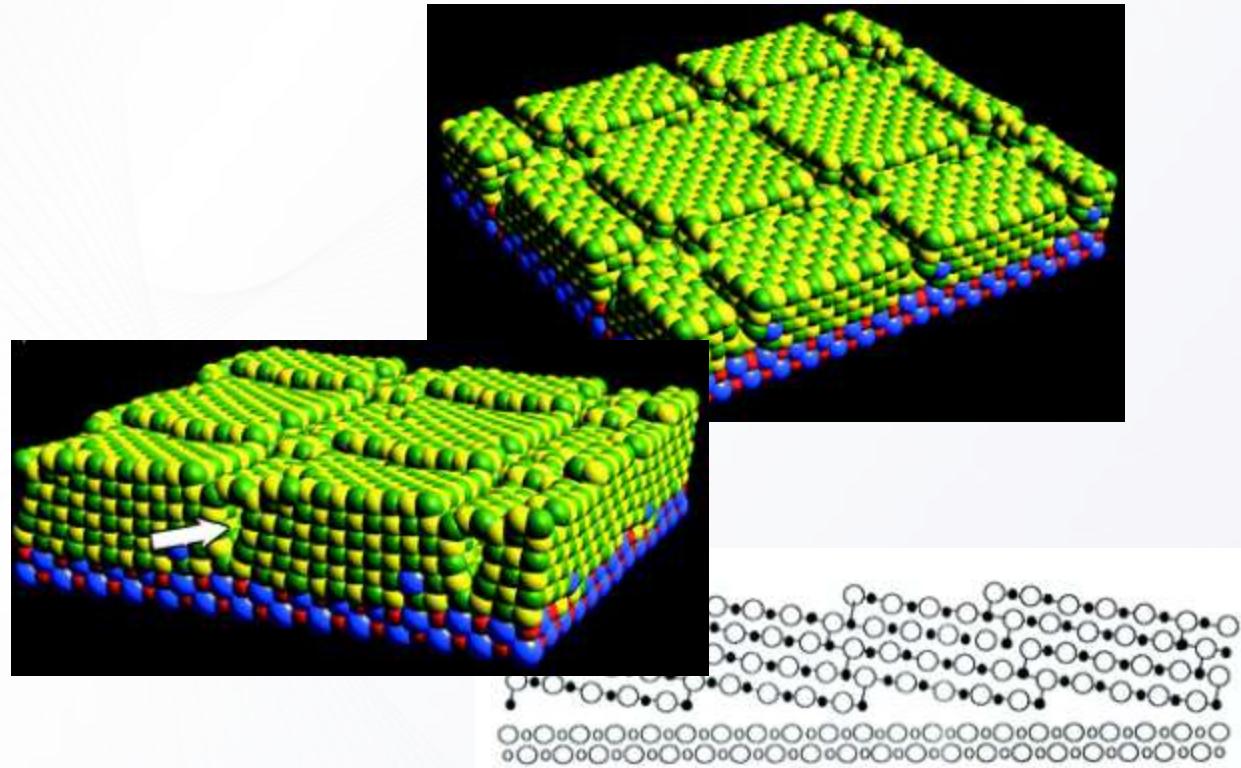
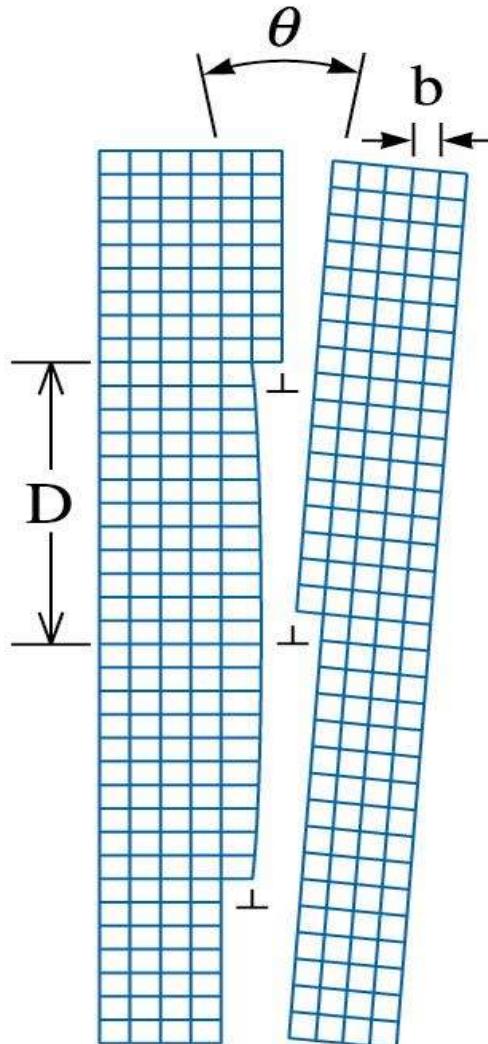
One grain orientation can be obtained by rotation of another grain across the grain boundary about an axis through an **angle**

If the angle of rotation is high, it is called a  
**high angle grain boundary**

If the angle of rotation is low it is called a  
**low angle grain boundary**

# Low-angle grain boundary

An array of dislocations causing a small misorientation of the crystal across the surface of the imperfection.

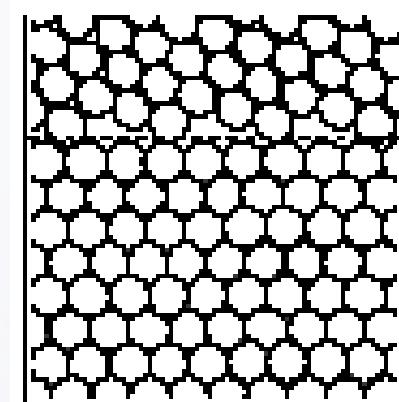
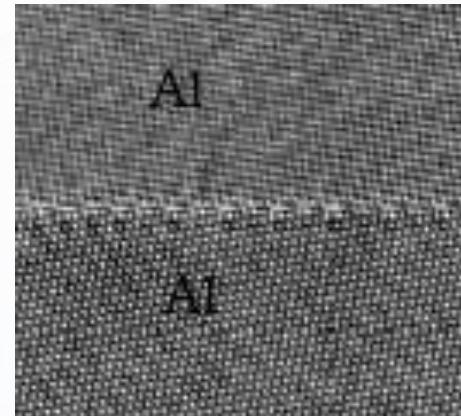


The low angle grain boundary is produced by an array of dislocations, causing an angular mismatch  $\theta$  between lattices on either side of the boundary.

# High-angle grain boundary

High-angle boundaries are likely sites for chemical segregation

A simple high-angle boundary where two crystals meet



# Grain Boundary: *tilt* and *twist*

One grain orientation can be obtained by rotation of another grain across the grain boundary about an **axis** through an angle

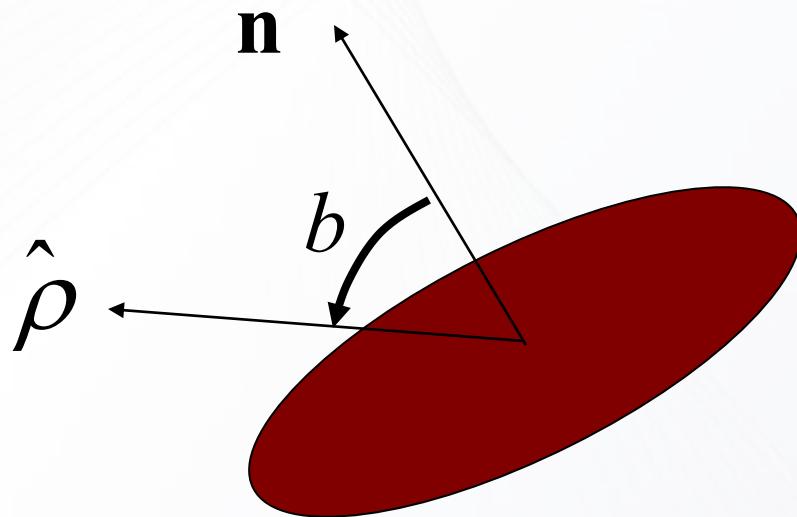
If the axis of rotation lies in the boundary plane it is called **tilt boundary**

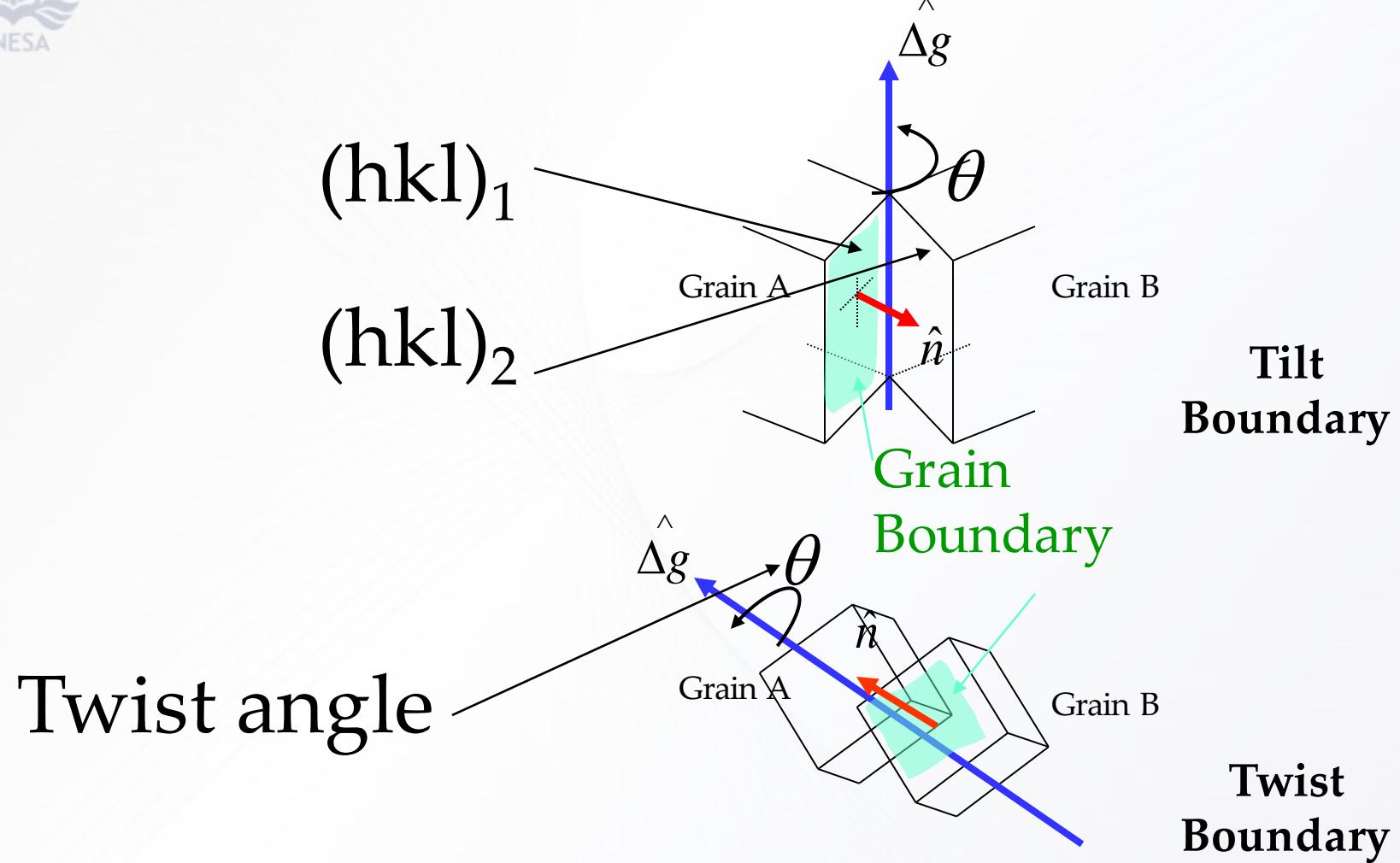
If the angle of rotation is perpendicular to the boundary plane it is called a **twist boundary**

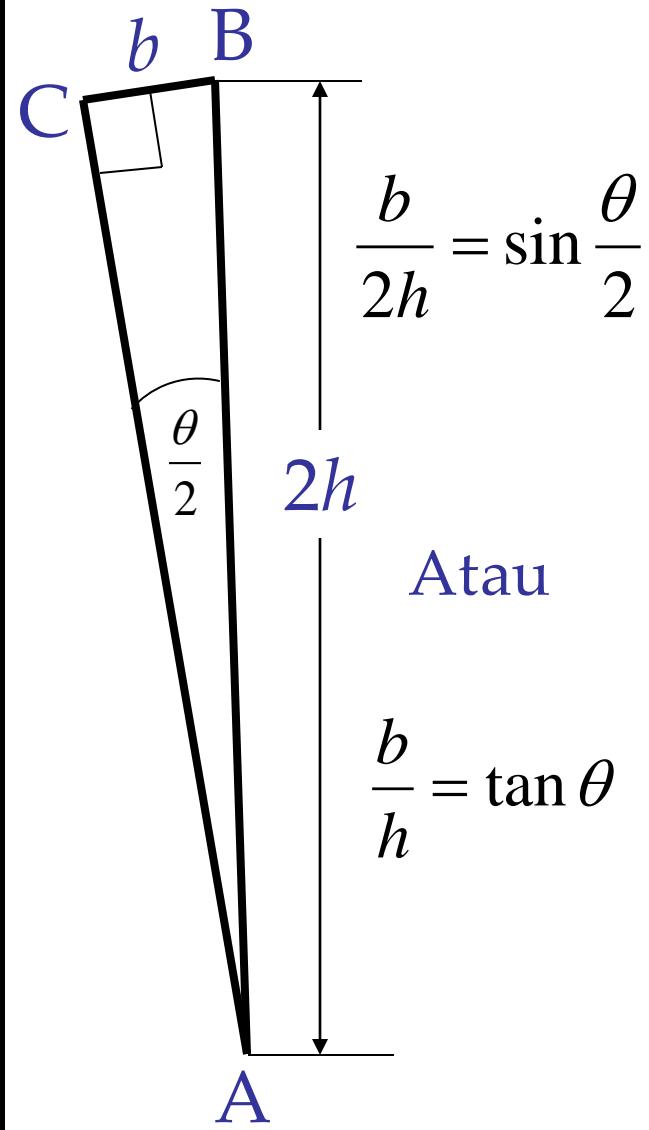
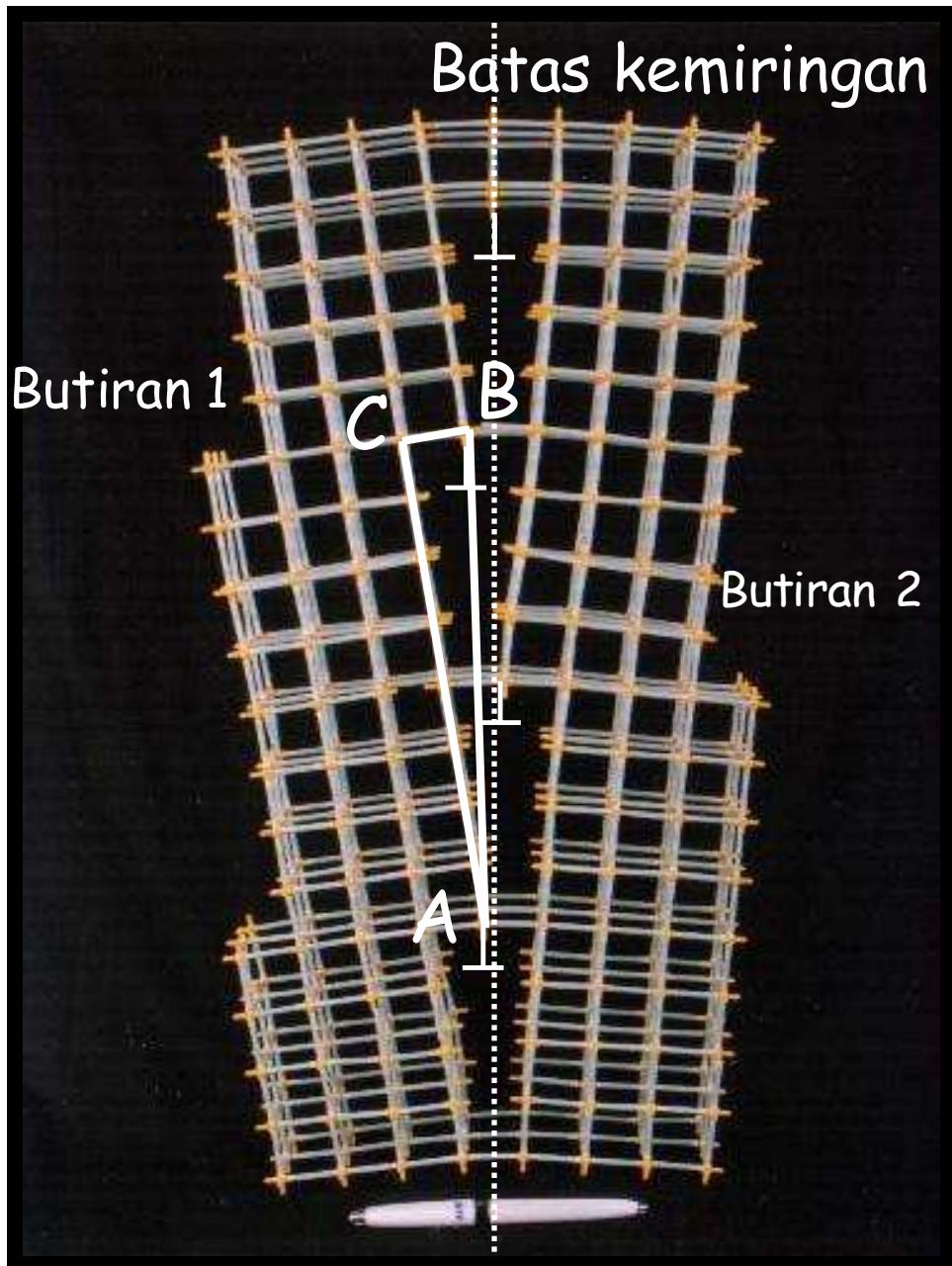
# Tilt-twist character

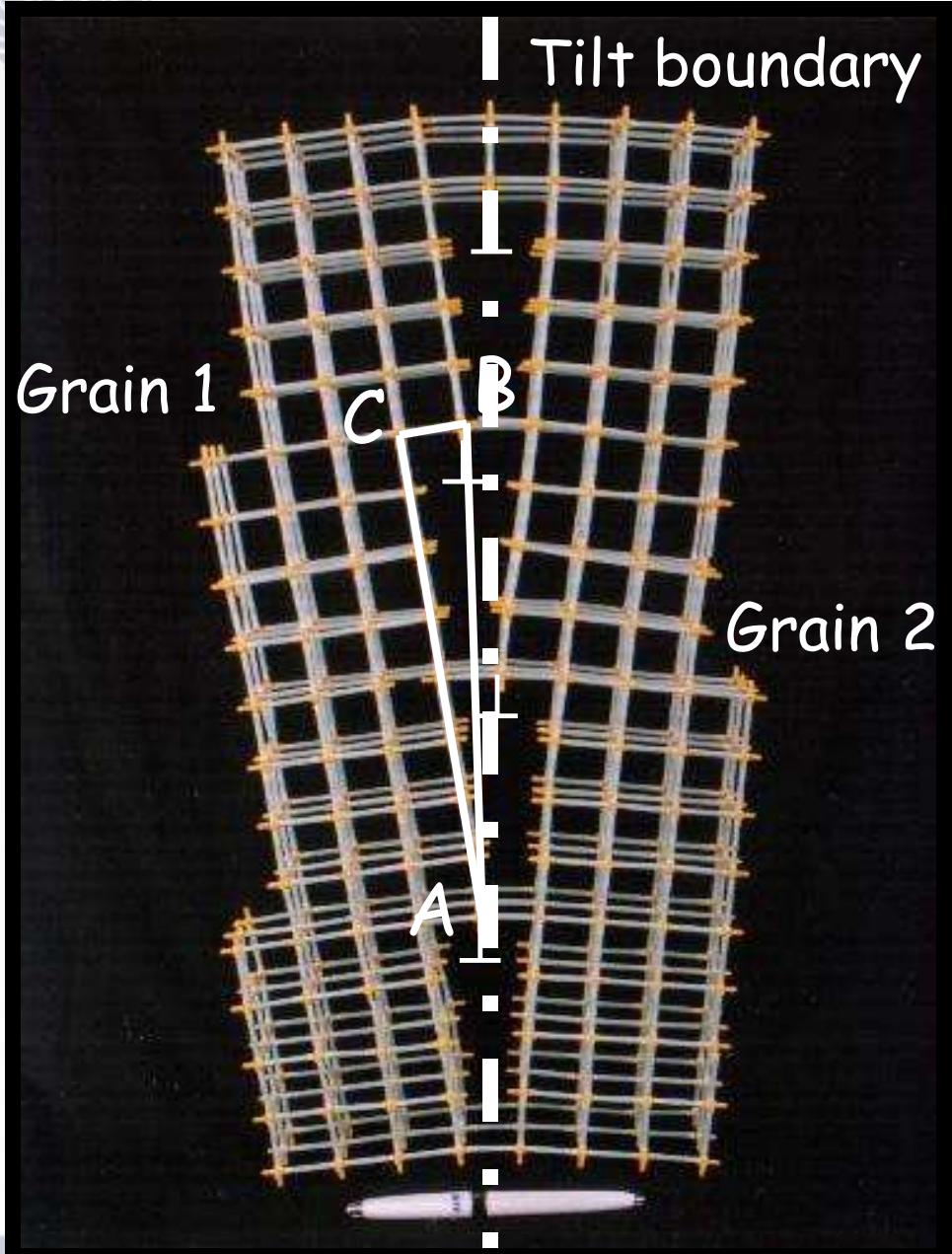
If  $\cos^{-1}(b)=0^\circ$ , boundary is pure twist;

If  $\cos^{-1}(b)=90^\circ$ , boundary is pure tilt.







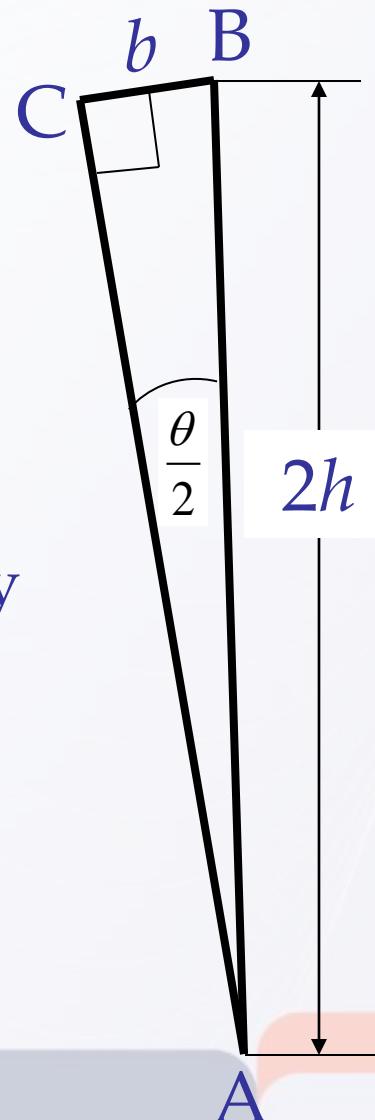


## Edge dislocation model of a small angle tilt boundary

$$\frac{b}{2h} = \sin \frac{\theta}{2}$$

Or  
approximately

$$\frac{b}{h} = \tan \theta$$



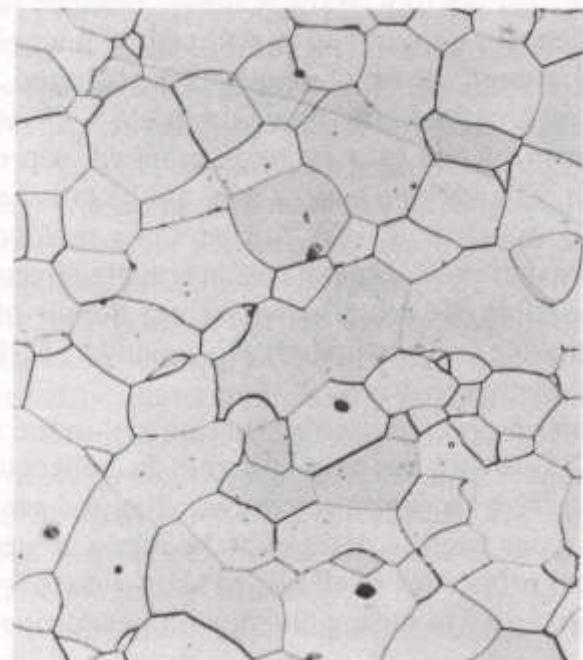
# voids (porosity)

► holes in the materials

Voids are small regions where there are no atoms, and can be thought of as clusters of vacancies

## inclusions

inclusions particles of foreign matter embedded in the solid



# precipitations

Every impurity introduced into a crystal has a certain level of solubility, which defines the concentration of that impurity that the solid solution of the host crystal can accommodate.

Impurity solubility usually decreases with decreasing temperature.



If an impurity is introduced into a crystal at the maximum concentration allowed by its solubility at a high temperature,



the crystal will become supersaturated with that impurity once it is cooled down.



A crystal under such supersaturated conditions seeks and achieves equilibrium by **precipitating** the excess impurity atoms into another phase of different composition or structure.



PRECIPITATES

Impurities cluster together  
to form small regions of a  
different phase

Precipitates are considered undesirable because they have been known to act as sites for the generation of dislocations

Precipitates induced during silicon wafer processing come from oxygen, metallic impurities, and dopants like boron

# Importance of Defects

- Effect on Mechanical Properties via Control of the Slip Process
- Strain Hardening
- Solid-Solution Strengthening
- Grain-Size Strengthening
- Effects on Electrical, Optical, and Magnetic Properties



Defectoscope



## Defectoscope

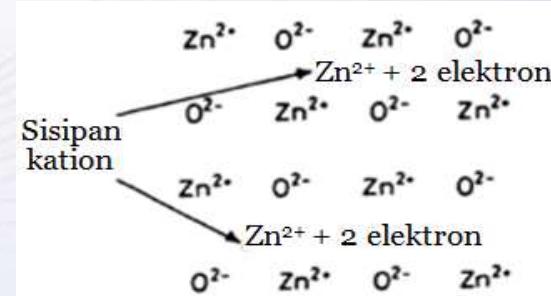
Detect fine surface defects  
The system can detect flaws as fine as 30 microns on polished surfaces

Electron microscopy  
Optical microscopy

- Selain diklasifikasikan berdasarkan dimensinya, cacat kristal juga diklasifikasikan berdasarkan stoikiometriknya.
- Berdasarkan stoikiometriknya, cacat kristal dibagi menjadi dua katagori, yaitu cacat stoikiometrik dan cacat nonstoikiometrik.
- Cacat stoikiometrik diakibatkan faktor temperatur sehingga atom/ion pindah meninggalkan posisi normalnya menghasilkan cacat kekosongan & / cacat sisipan → tidak mengubah rumus kimia suatu senyawa
- Cacat nonstoikiometrik diakibatkan oleh sebagian kecil atom hilang atau ketambahan atom pengotor ke dalam kisi yang tidak sempurna → dapat mengubah rumus kimia suatu senyawa. Contoh  $\text{NaCl}_{0,95}$

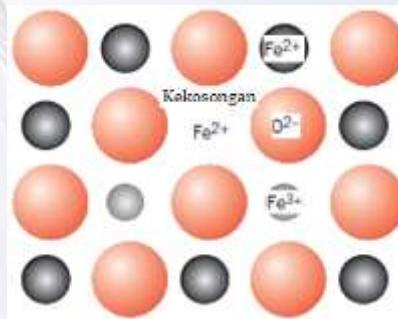
# Cacat kristal nonstokimetrik dibagi menjadi tiga:

1. Cacat kelebihan logam / cacat pusat *F* / cacat pusat warna

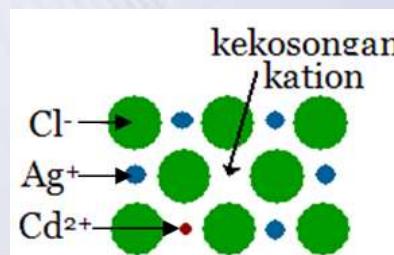


Cacat kelebihan logam pada  $Zn_{1+x}O$

2. Cacat kekurangan logam

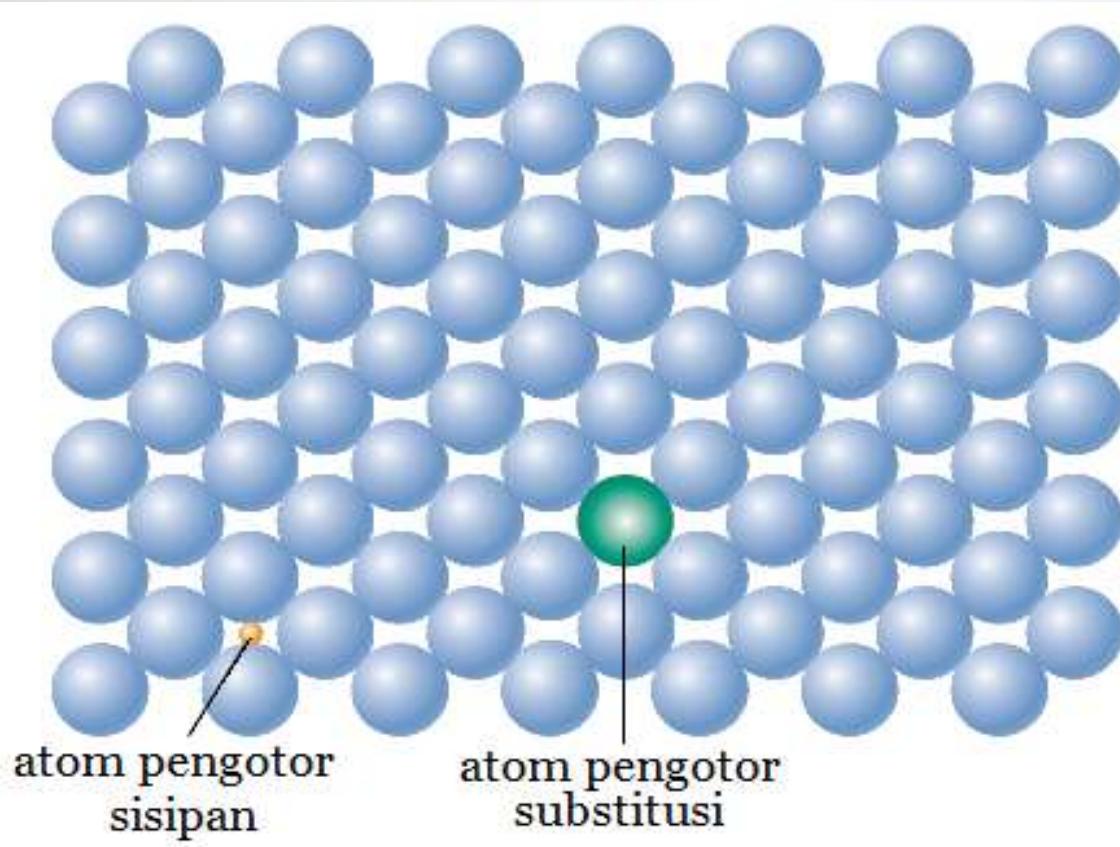


3. Cacat ketidakmurnian (*Impurity defect*)



# Larutan padat (*solid solution*)

- Larutan padat adalah campuran homogen berwujud padat yang terdiri dari satu atau lebih zat terlarut dalam pelarut.
- Pelarut (*solvent*) mewakili unsur atau senyawa yang ada dalam jumlah terbesar. Terkadang, atom pelarut juga disebut atom *host*.
- Zat terlarut (*solute*) digunakan untuk menunjukkan unsur atau senyawa yang ada dalam konsentrasi kecil.



**Gambar. Atom pengotor sisipan dan substitusi pada larutan padat**

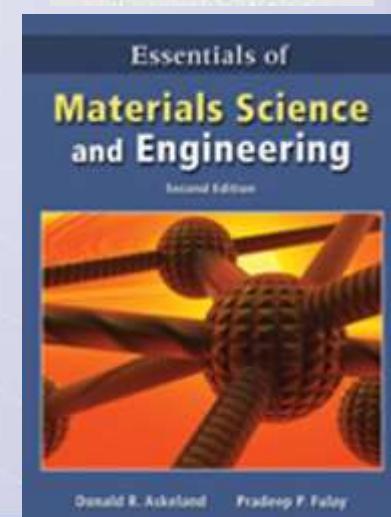
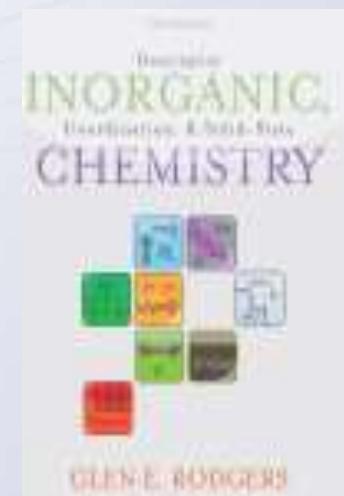
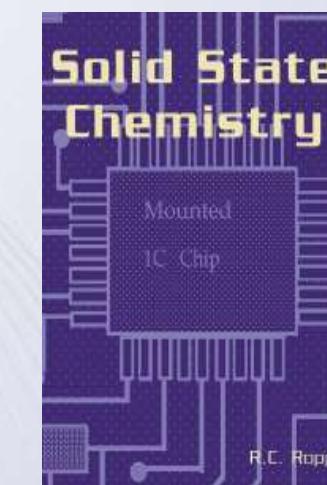
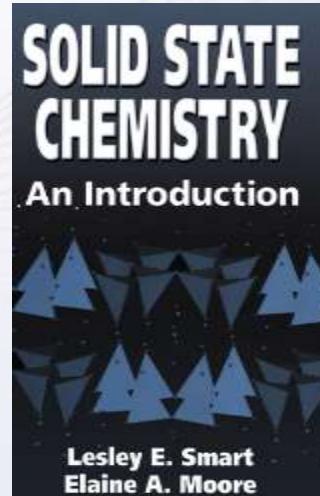
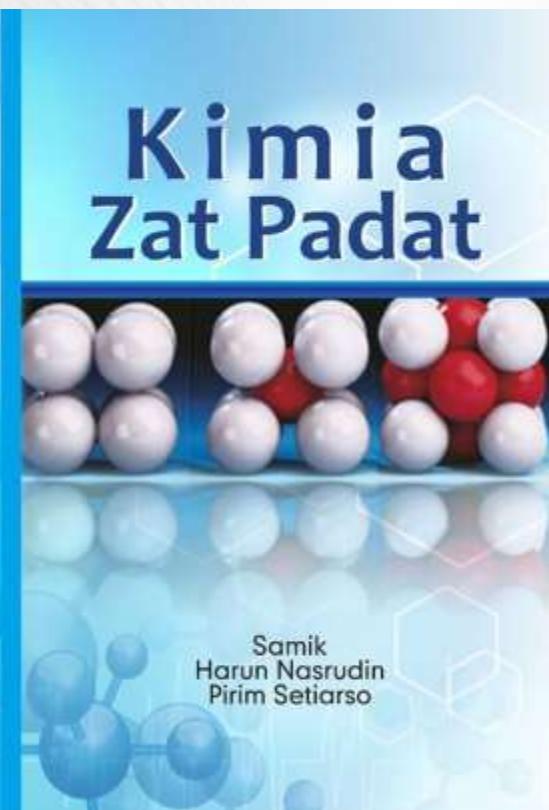
Cacat titik ketidakmurniaan ditemukan pada larutan padat, dimana ada dua jenis: substitusi dan sisipan. Untuk jenis substitusional, atom terlarut atau pengotor menggantikan atom pelarut

# Jawablah soal-soal berikut dengan benar!

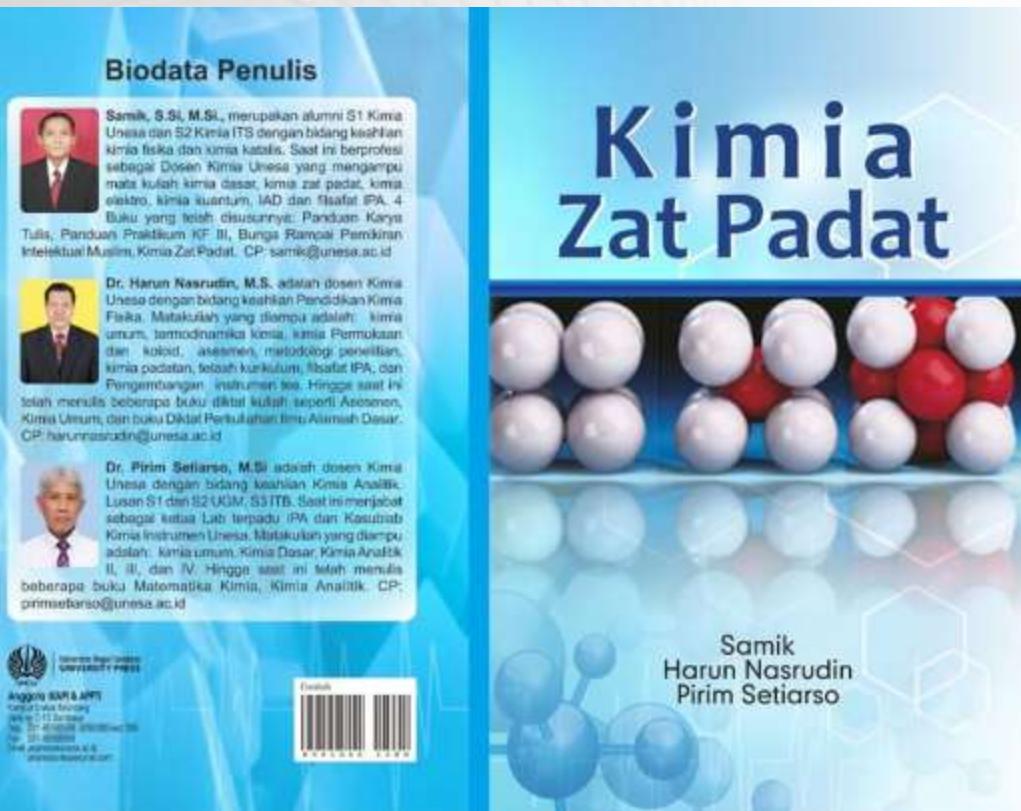
1. Tuliskan macam-macam cacat kristal berdasarkan dimensinya!
2. Kenapa besi oksida ( $\text{FeO}$ ) dapat mengalami cacat kekurangan logam?
3. Bagaimana cara membuat kristal  $\text{NaCl}$  yang mengalami cacat kelebihan logam?
4. Apa yang dimaksud larutan padat?
5. Apa perbedaan larutan padat substitusional dan larutan padat sisipan?
6. Apa perbedaan Cacat Frenkel dengan cacat Schottky?
7. Tuliskan macam-macam cacat kristal nonstokimetrik!
8. Untuk kristal  $\text{KCl}$  dan  $\text{KI}$ , manakah yang lebih mudah mengalami a) Cacat Frenkel; b) Cacat Schottky

# Referensi

Buku ajar kimia zat padat,  
buku referensi lainnya, artikel ilmiah dll



# Untuk lebih memahami materi ini silahkan baca di buku kami / yg lain:



PPT ini digunakan untuk mempermudah pembelajaran, kebanyakan saya ambil dari berbagai literatur buku dan PPT (terutama yg berbahasa Inggris) dan dari buku Kimia Zat Padat, Samik dkk.

## Mau ebook buku Kimia Zat Padat, silahkan klik <https://bit.ly/ebookKZP> / 085731160005

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